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# INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

# YC/Z 482-2013

## Cigarettes production process standard system

卷烟制造过程标准体系 构成与要求

**(English Translation)**

**Issued by: State Tobacco Monopoly Administration**

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## Foreword

This instructional document has been drafted in accordance with the rules given in GB/T 1.1-2009.

Please note that some of this document may be patentable. The release of this document the agency does not assume responsibility for identifying these patents.

This guiding technical document is proposed by the State Tobacco Monopoly Administration.

This guidance document is governed by the National Tobacco Standardization Technical Committee Cigarettes Technical Committee (SAC/TC144/SC1).

The drafting of the guidance of technical documents. China National Tobacco Standardization Research Center, Zhengzhou Tobacco Research Institute, State Tobacco Monopoly Bureau Economic Yun Department, Hubei Tobacco Industry Co., Ltd., Hunan Tobacco Industry Co., Ltd., Hebei Tobacco Industry Co., Ltd., Sichuan and Chongqing Tobacco Industrial Co., Ltd., Henan Tobacco Industry Co., Ltd., Guangdong Tobacco Industry Co., Ltd., Hongyun Red River Tobacco (Group) Co., Ltd.

Limited liability company, Shandong Tobacco Industry Co., Ltd., Jilin Tobacco Industry Co., Ltd.

## 1 Scope

This guidance document establishes the cigarette manufacturing process based on the commonalities of the tobacco industry (including silk production, roll-up, packaging, storage of finished products, etc.) the standard system of documents, and the main content of each document requirements.

The guidance of technical documents applicable to guide the cigarette factory to build the enterprise manufacturing process standard system, or has developed a standard system or standard to sort out, supplement, modify and improve.



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## 2 Terms and definitions

The following terms and definitions apply to this document.

Production preparation for the raw materials into the product output processing, the preparatory work carried out. Mainly include raw materials and materials, equipment and instruments Equipment, energy and environmental aspects of preparation.

Production and processing to the batch processing unit for the production of finished products into the process of processing.

Production management on the production scheduling, logistics, consumption, equipment, quality and other management activities in general.

## 3 Overall requirements

To cigarette factory as the main body, in order to achieve product design quality as the goal, according to process, equipment and equipment, process control and product features Requirements, put forward the required standards formulated or used to build the quality of the process of forming an inherent link between the cigarette manufacturing process standard system.

## 4 System framework structure

Cigarette manufacturing process standard architecture framework shown in Figure 1.



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