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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 394.3-2011

**Quality, environment, occupational health and safety integrated
management systems of tobacco industry. Part 3:
Implementation guidelines for industrial enterprises
(English Translation)**

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Foreword

YC/T 394 "tobacco industry quality, environment, occupational health and safety integrated management system" is divided into four parts.

- Part 1. Fundamentals and vocabulary;
- Part 2. Requirements;
- Part 3. Implementation Guide cigarette manufacturers;
- Part 4. cigarette sales Enterprise Implementation Guide.

This section YC/T Part 3 394.

This section drafted in accordance with GB/T 1.1-2009 given rules.

This part by the State Tobacco Monopoly Bureau.

This part of the National Technical Committee of Standardization Technical Committee on Tobacco Enterprise (SAC/TC144/SC4) centralized.

This section is drafted. Anhui Provincial Tobacco Monopoly Bureau (company), the State Tobacco Monopoly Bureau of Economic Operation Division, the tobacco industry limited liability Jiangsu the company, Anhui Tobacco Industries.

1 Scope

YC/T in this part 394 gives guidelines YC/T 394.2 in cigarette production enterprise applications.

This section applies to all types and sizes of cigarette manufacturing enterprises to establish, implement, maintain and improve the quality, environment, occupational health and safety Full integration management system.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB 5044 occupational exposure to toxic hazard degree basis GB/T 13861 production process hazardous and harmful factors classification codes GB 18218 hazardous chemicals major hazard identification GB/T 19000-2008 Quality Management System Fundamentals and vocabulary Requirements GB/T 22000 food safety management system for any organization in the food chain GB/T 24001-2004 Environmental management systems - Requirements with guidance for use YC/T 394.1-2011 tobacco industry quality, environment, occupational health and safety management system integration - Part 1. Fundamentals and vocabulary YC/T 394.2-2011 tobacco industry quality, environment, occupational health and safety management system integration - Part 2. Requirements OHSAS18001.2007 Occupational Health and Safety Management System Requirements (Occupationalhealthandsafety managementsystems-Requirements)

3 Terms and Definitions

GB/T 19000-2008, GB/T 24001-2004, YC/T 394.1-2011, OHSAS18001.2007, as defined in the terms and definitions apply to this document.

4.1 General requirements

Cigarette manufacturers should be established in accordance with YC/T 394.2 requirements QEH management system, document, implement, and continuous improvement.

Cigarette manufacturers in establishing QEH management system should.

- a) Determine the required QEH management system and their application in cigarette manufacturing enterprise;
- b) determine the sequence and interaction of these processes;
- c) determine criteria and methods to ensure the effective operation and control of these processes are required;
- d) ensure the availability of the necessary resources and information to support the operation and monitoring of these processes;