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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 394.2-2011

**Quality, environment, occupational health and safety integrated
management systems of tobacco industry. Part 2:
Requirements
(English Translation)**

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Foreword

YC/T 394 "tobacco industry quality, environment, occupational health and safety integrated management system" is divided into four parts.

--- Part 1. Fundamentals and vocabulary;

--- Part 2. Requirements;

--- Part 3. Implementation Guide cigarette manufacturers;

--- Part 4. cigarette sales Enterprise Implementation Guide.

This section YC/T Part 2 394.

This section drafted in accordance with GB/T 1.1-2009 given rules.

This part by the State Tobacco Monopoly Bureau.

This part of the National Technical Committee of Standardization Technical Committee on Tobacco Enterprise (SAC/TC144/SC4) centralized.

This section is drafted. Anhui Provincial Tobacco Monopoly Bureau (company), the State Tobacco Monopoly Bureau of Economic Operation Division, the tobacco industry limited liability Jiangsu the company, Anhui Tobacco Industries.

1.1 General

YC/T 394 is divided into the following demand Part of the tobacco industry organizations the quality, environment, occupational health and safety integrated management System (hereinafter referred to QEH management system) Requirement.

a) needs to demonstrate its ability to consistently provide product that meets customer requirements;

b) assure itself of compliance with environmental and occupational health and safety policy stated;

c) through the effective application of the system, including processes for continual improvement and the assurance of compliance with applicable laws and industry regulations to Seeking to achieve and enhance customer, employees, society and other stakeholders satisfaction.

Note: in this section, the term "product" applies only to the customer or the customer is expected to provide the desired product.

1.2 Applications

This section applies to all types of tobacco industry, organizations of all sizes.

When the requirements of this section due to the characteristics of the organization and its activities, products, and services do not apply, it can be considered for exclusion.

If the cut is limited to Part 7 of this chapter that do not affect the organization's customer satisfaction, the applicable legal requirements and industry capacity Ability or the requirements of product liability requirements relating to the environment, occupational health and safety management should not be cut. Or it can not claim to comply with this section.

Cigarette manufacturers such as the presence of the customer requirements into product quality-related characteristics or technical paths to the case, are regarded as Responsible for product design and development, should not be cut 7.3.

Cigarette sales enterprise "brand development" and other commercial activities in the process of design and development, sales of cigarette companies should cut 7.3.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 19000-2008 Quality Management System Fundamentals and vocabulary GB/T 24001-2004 Environmental management systems - Requirements with guidance for use YC/T 394.1-2011 tobacco industry quality, environment, occupational health and safety management system integration - Part 1. Fundamentals and vocabulary OHSAS18001.2007 Occupational Health and Safety Management System Requirements (Occupationalhealthandsafetymanage-mentsystems-Requirements)

3 Terms and Definitions

GB/T 19000-2008, GB/T 24001-2004, YC/T 394.1-2011, OHSAS18001.2007, as defined in the terms and definitions apply to this document.

4.1 General requirements

The organization shall establish the requirements of this section QEH management system, document, implement and maintain, and continually improve.