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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 384.1-2018

Replacing YC/T 384.1-2011

**Norms for work safety standardization of tobacco enterprises -
Part 1-Norms for management
(English Translation)**

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Foreword

YC/T 384 "Standards for the Safety Production of Tobacco Enterprises" is divided into four parts.

- Part 1. Basic management practices;
- Part 2. Safety technology and site specifications;
- Part 3. Assessment criteria and methods;
- Part 4. Post specifications and evaluation requirements.

This part is the first part of YC/T 384.

This part replaces YC/T 384.1-2011 "Tobacco Enterprise Safety Production Standardization Specification Part 1. Basic Management Specifications", and Compared with YC/T 384.1-2011, the main changes are as follows.

- The standard structure has been modified to be basically consistent with GB/T 33000;
- Modify, add, delete the relevant definitions;
- Revised the reference documents and standard contents in accordance with changes in national laws and standards and industry standards;
- Removed professional contents such as fire safety, traffic safety, dangerous goods, dangerous operations, and incorporated it into YC/T 384.2;
- Set the operational control management elements for the basic management content related to the operation, increasing the requirements for effectiveness;
- Increased the requirements for dispatched labor management, job compliance, professional safety assessment, etc.;
- According to the characteristics of tobacco processing units and commercial units, the different requirements of the two types of production and business units are regulated in some parts.

This part is drafted in accordance with the rules given in GB/T 1.1-2009.

This part is proposed by the National Tobacco Monopoly Bureau.

This part is under the jurisdiction of the National Sub-Technical Committee of the Tobacco Standardization Technical Committee (SAC/TC144/SC4).

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Introduction

YC/T 384 "Standards for Safe Production Standardization of Tobacco Enterprises" is revised according to GB/T 33000 "Basic Standards for Safe Production Standardization of Enterprises" Revise the basis and combine it with the characteristics of tobacco companies; the purpose of the revision is to further standardize the safety production standardization of tobacco enterprises, and follow the principle of "first, prevention-oriented, and comprehensive management" implements the main responsibility of enterprises, and conducts safety risk grading management and control and accident hazard investigation and management.

Foundation, with the safety production responsibility system of all employees as the core, establish and improve the safety production management system of tobacco enterprises, realize the participation of all employees, and comprehensively Increase the level of safety management and promote the continuous improvement of safety production performance.

This part is the normative requirement for the safety production management system of tobacco enterprises, requiring tobacco companies to adopt planning, implementation, inspection and improvement.

"PDCA" dynamic cycle mode, self-established and maintain a standardized management system, built by self-examination, self-correction, self-improvement Long-term mechanism for safe production; this part covers all the requirements of the occupational health and safety management system, the relevant elements of the system and the elements of this

part See Appendix A for a list.

According to YC/T 384.3, the requirements for the second-level element evaluation veto are set, and a small number of veto items are set in this part.

Bold method annotation.

In this part of the revised content, the focus is on the tobacco enterprise safety responsibility system, through the guidelines and objectives, institutional staffing, and Establish and implement a safety production responsibility system, participate in full participation, establish a standardized and systematic responsibility system, and manage safety production costs and safety documents.

Construction is an important foundation work for the construction of a responsibility system.

In this part of the revised content, the focus is on the regulation and control of tobacco enterprise safety risk grading and control and hidden dangers, and according to national requirements.

Safety risk management and control is in front of hidden dangers, and the investigation of hidden dangers is in front of the accident, and the last line of defense for emergency rescue is firmly constructed.

We will build a dual preventive working mechanism for safety risk grading management and hidden danger investigation and management.

In the revision of this section, relevant elements have been reorganized and benchmarked in terms of structure, compliance, promotion, effectiveness, and complementarity.

The revision is approved; see Appendix B for a comparison of the revised standards with the original standard elements.

Tobacco enterprise safety production standardization Part 1. Basic management practices

1 Scope

This part of YC/T 284 specifies the basic management specifications for the safety production standardization of tobacco companies.

This section applies to provincial-level companies such as provincial tobacco companies (bureaus), provincial industrial companies, tobacco processing and tobacco commercial production and operation units.

Among them, tobacco commercial production and operation units refer to local-level tobacco companies, tobacco processing units include tobacco leaf re-baking, cigarette manufacturing, cigar manufacturing, Remanufactured units of tobacco production. Other production and business units of tobacco supporting and diversified investment, such as acetate, tobacco printing, etc.

Photo execution.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only the dated version applies to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB 6441 Classification criteria for employee casualties GB/T 11651 personal protective equipment selection specification GB/T 13861 Classification and code of dangerous and harmful factors in the production process GB/T 15499 accident injury loss working day standard GB/T 28001 Occupational Health and Safety Management System Requirements GB/T 29639 Production and business unit production safety accident emergency plan preparation guidelines GB/T 23694 risk management terminology GB 30000.7 Classification and labelling specifications for chemicals - Part 7. Flammable liquids GB/T 33000-2016 Basic specifications for enterprise safety production standardization AQ/T 9004 Guidelines for the Construction of Corporate Safety Culture AQ/T 9007 Production Safety Accident Emergency Exercise Guide AQ/T 9009 Production safety accident emergency drill evaluation specification GA653 Major fire hazard determination method GBZ 1 industrial enterprise design hygiene standard GBZ 2.1 Occupational exposure limits for workplace hazards Part 1. Chemically harmful factors GBZ 2.2 Occupational exposure limits for workplace hazards Part 2. Physical factors GBZ 188 Occupational Health Monitoring Technical Specifications GBZ/T 229.1 Classification of occupational hazards in the workplace - Part 1. Productive dust GBZ/T 229.2 Classification of workplace occupational hazards - Part 2. Chemicals GBZ/T 229.3 Workplace occupational hazard operation classification Part 3. High temperature GBZ/T 229.4 Classification of occupational hazards in the workplace - Part 4. Noise TSG08 special equipment use management rules TSG21 fixed pressure vessel safety technical supervision procedures TSGD0001 Pressure Pipe Safety Technology Supervision Regulations---Industrial Pipeline TSGG0001 Boiler Safety Technical Supervision Regulations