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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 357-2010

**General rule for product safety and sanitation in cigarette
production process
(English Translation)**

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Reference

Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

Please note that some of the content of this standard may involve patents. The standard release mechanism does not assume the responsibility to identify these patents.

This standard was proposed by the State Tobacco Monopoly Bureau.

This standard by the National Standardization Technical Committee on Tobacco Enterprise Technical Committee (SAC/TC144/SC4) centralized.

This standard was drafted. Hongta Tobacco (Group) Co., Ltd., the State Tobacco Monopoly Bureau of Economic Operation Division, Tobacco Hunan Industrial Co., Ltd., Guangxi tobacco industry limited liability company.

Introduction

The standard in the preparation process, in general architectural design and hygiene requirements, refer YC/T 9 "cigarette factory design specifications." the reference to the standard Hazard Analysis and Critical Control Point (HACCP) principles in a number of key aspects put forward specific requirements.

This standard is based on the quality management system, the requirements of the cigarette manufacturing process product safety and health to make is the quality management system Complement and extend.

Cigarette production process safety and health protection of General

1 Scope

This standard specifies the requirements for environmental and process safety and health of cigarette production process control requirements.

This standard applies to machinery manufacturers roll cigarettes, other tobacco manufacturers may refer to.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB 5606 (all parts) cigarettes YC/T 9 Cigarette Factory design specifications

3 Terms and Definitions

The following terms and definitions apply to this document.

Cigarette production process Raw silk into the process link the entire production process to complete the wrapping process link.

Note 1: The step of the process from the raw silk [sheet tobacco, stems, reconstituted tobacco (tobacco sheet), etc.] into the shop to be made up and stored tobacco, including tobacco sheet Pretreatment system silk leaves, stems made silk, silk system expansion, burley tobacco processing, matching and other production and storage of flavoring section.

Note 2: The part of the wrapping process for silk, cigarette, packaging, sealing device into the library until the finished product turnover, including supply of tobacco, cigarette packaging station, loaded sealing work Segment, tobacco material supply.

Product safety and health productsafetyandsanitation Production process through to the production environment and production process control, the effective elimination of men, equipment, raw materials and other aspects of tobacco control Post-production defects caused by some exogenous harmful substances polluting products, on human health may cause direct or indirect injury, to ensure that Products meet safety and health status.

4 General requirements

4.1

cigarette products should meet the requirements of GB 5606.

4.2

cigarette factory layout, construction, materials, etc. should be consistent with YC/T claim 9.

4.3

Cigarette production process, the production of a separate section of the layout should be performed in accordance with this standard.

5.1 Staff requirements

5.1.1

Direct cigarette raw materials, cigarette materials, semi-finished cigarette in contact should conduct a health examination every year, engage directly with cigarette