

ICS 65.160
CCS X 85

YC

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 330-2009

Replacing YC/T 330-2009

**Printed cigarette carton and packet packaging papers
(English Translation)**

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Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

This standard replaces YC/T 330-2009 "box of cigarettes and wrapping paper printed matter." This standard compared with YC/T 330-2009, the main Technical changes are as follows.

--- The technical requirements, increase the "scope of cigarettes and solvent print cartridge packaging production should be used", and remove volatile the provisions of the organic compound content; the "fluorescent substance" index changed to "D65 fluorescence intensity" targets, and only for packaging of cigarettes the appearance of qualitative indicators and quantitative indicators separately;; the back of the print paper removed thickness, folding, wrapping paper transfer, very indentation Degree (vertical or horizontal), the delivery of water, reel size and quantity indicators, wrapping paper reel cartridge joints and other indicators;

--- In the test method, the test method adds two indicators D65 fluorescence intensity, and so on cigarette packaging and labeling;

--- Cancel the inspection rules about content;

--- Adjust the packaging, labeling, transport and storage.

Please note that some of the content of this document may involve patents. Release mechanism of the present document does not assume responsibility for the identification of these patents.

This standard was proposed by the State Tobacco Monopoly Bureau.

This standard by the National Standardization Technical Committee of tobacco smokable material Technical Committee (SAC/TC144/SC8) centralized.

This standard was drafted. China Tobacco Yunnan Industrial Co., Ltd., China National Tobacco Quality Supervision and Inspection Center, Shanghai Tobacco Group limited liability any company, Shanghai Tobacco Package Printing Co., Ltd., China Tobacco

Standardization Research Center, China Tobacco Corporation, Zhengzhou Tobacco Research Institute, Hunan tobacco industry limited liability company, the Guangdong Tobacco Industry Co., Ltd., Jiangsu Tobacco Industry Co., Ltd., Yunnan Overseas-Packing Printing Co., Ltd.

1 Scope

This standard specifies the terms and definitions of cigarettes and print cartridge packaging, technical requirements, sampling, test methods, as well as packaging, labeling, Transport and storage.

This standard applies to boxes of cigarettes and wrapping paper printed.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB 5606.2 cigarette - Part 2. Packing logo GB/T 7705-2008 lithographic decoration print GB/T 7974 paper, board and pulp - Determination of diffuse blue reflectance factor D65 brightness (diffusion/vertical method, outdoor daylight conditions) GB/T 10342-2002 Packaging and paper flags GB/T 18348 goods bar code bar code symbol print quality test GB/T 18722 printing technology reflection density measurement and color measurement applications in the printing process control GB/T 19437 printed image printing technology - Spectral measurement and colorimetric computation 22838.1 cigarettes and filter rods - Determination of physical properties GB/T Part 1. cigarette packaging and labeling CY/T 3 color rendering index lighting and viewing conditions

3 Terms and Definitions

The following terms and definitions apply to this document.

Article wrapping cartonblank; parcellingpaper Printed marks, bar codes, graphics, text and other content, a certain number of boxed (hard or soft boxes box) packed into a special cigarette paper strip.

Box wrapping paper packetblank; label Printed marks, bar codes, graphics, text and other content, a certain number of cigarettes packaged in boxes (hard or soft boxes box) special paper.

Diecutting die

The die cut printing process desired shape.

[GB/T 9851.7-2008, the definition 4.10] 3.4 Crop cutting Paper, sheets, books, etc.

according to the desired size of the cut process.

[GB/T 9851.7-2008, the definition 4.11]