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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 281-2026

Replacing YC/T 281-2008

**On-the-spot evaluation criteria for quality control circle activity
of tobacco enterprise
(English Translation)**

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Foreword

This document complies with the provisions of GB/T 1.1-2020 "Standardization Work Guidelines Part 1: Structure and Drafting Rules of Standardization Documents".

Drafting.

This document supersedes YC/T 281-2008 "On-site Evaluation Criteria for QC Group Activities in Tobacco Industry Enterprises" and is consistent with YC/T 281-Compared to 2008, aside from structural adjustments and editorial changes, the main technical changes are as follows.

- a) The scope of application of the document has been changed, expanding its application to include tobacco companies (see Chapter 1, Chapter 1 of the 2008 edition);
- b) Removed the terms and definitions for QC groups, QC group outcomes, "problem-solving" projects, and "innovative" projects; added on-site evaluation. Price, outcome on-site evaluation, and process on-site evaluation terminology and definitions (see Chapter 3, Chapter 2 of the 2008 edition);
- c) General requirements have been added (see Chapter 4);
- d) Added evaluation categories (see Chapter 5);
- e) Increased the evaluators, methods, and timing (see Chapter 6);
- g) The requirements for the selection of technical parameters and management methods have been removed (see 3.2.5 and 3.2.6 of the 2008 version);
- h) The on-site evaluation forms have been modified, dividing them into QC group achievement on-site evaluation forms and QC group achievement introduction and application forms.

Four forms. On-site Evaluation Form for Effectiveness, On-site Evaluation Form for QC

Group Activities, and On-site Evaluation Form for the Introduction and Application of QC Group Results.

Tables (see Appendix A, Appendix B, and Table 1 of the 2008 edition).

Please note that some content in this document may involve patents. The issuing organization of this document assumes no responsibility for identifying patents.

This document was proposed by the State Tobacco Monopoly Administration.

This document is under the jurisdiction of the Enterprise Subcommittee of the National Tobacco Standardization Technical Committee (SAC/TC144/SC4).

1 Scope

This document specifies the on-site evaluation of the results and processes of the activities of the quality management team (hereinafter referred to as "QC team") in tobacco enterprises.

This document applies to the on-site evaluation of QC group activities in tobacco companies.

2 Normative references

The contents of the following documents, through normative references within the text, constitute essential provisions of this document. Dated citations are not included.

For references to documents, only the version corresponding to that date applies to this document; for undated references, the latest version (including all amendments) applies.

This document.

GB/T 19000 Quality Management Systems. Fundamentals and Vocabulary

3 Terms and Definitions

The terms and definitions defined in GB/T 19000 and the following terms and definitions apply to this document.

On-the-spot evaluation Based on the scene and context of the QC group activity, and in accordance with the prescribed requirements and provided objective evidence, the results of the QC group activity and its process are evaluated.

The process of making judgments, analyses, and evaluations to arrive at reliable and logical conclusions.

In accordance with the requirements for on-site evaluation, the on-site evaluation aims to verify authenticity and effectiveness, and takes the results of QC group activities as the

evaluation object.

Note: This includes on-site evaluation of the results of QC group activities and on-site evaluation of the results of the introduction and application of QC group achievements.

The on-site evaluation of the results implemented is called "results on-site evaluation," and the on-site evaluation of the results of the introduction and application of QC group results is called "effectiveness on-site evaluation." 3.3 in accordance with the on-site evaluation requirements, with the aim of assessing standardization and accuracy, the evaluation will focus on the QC group activity process and the introduction and application of QC group results.

On-site evaluation of the process.

4.1 Conforms to national and industry guidelines

To implement the national QC group activity requirements of "small, practical, active, and innovative," and to put into practice the industry's guiding principle of "taking the initiative ourselves," we must base our work on the needs of national and industry development.

Activities should be carried out targeting problems or development needs in enterprise production, operation, and management, effectively solving practical problems or meeting needs, and continuously improving...

To improve product and service management, help create new quality productivity in the industry, and serve the industry's high-quality development and modernization.

4.2 Comprehensive and objective evaluation

Adhere to systematic thinking, and comprehensively and accurately evaluate the results and processes of QC group activities based on on-site facts and objective evidence.