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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 277-2008

**Assessment criteria and building specification to tipping paper
for cigarette standardization model corporations
(English Translation)**

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References

Foreword

The Standard Appendix A, Appendix B, Appendix C, Appendix D, Appendix E are normative appendices.

This standard was proposed by the State Tobacco Monopoly Bureau.

This standard by the National Standardization Technical Committee on Tobacco (TC144) centralized.

This standard was drafted. China Tobacco Standardization Research Center, Nikula Packing Co., Ltd., Jiangsu Tobacco Industry Technology Center, on Sea Tobacco (Group) Corporation, Zhejiang Jiaxing Min Feng Special Paper Co., Ltd., Zhejiang Tobacco Industry Technology Center, Yuxi Hongta (tobacco) Group Corporation, China Tobacco Yunnan Materials (Group) Co., Ltd., Zhejiang Longyou Tarn tipping paper Ltd., Yuxi tipping paper mills in Jiangsu San Miguel Packaging Co., Ltd. Kunshan, Zhejiang benkert tipping paper Limited.

1 Scope

This standard specifies the cigarette tipping paper standardized business model construction and evaluation requirements.

This standard applies to the pursuit of the external evaluation of tobacco tipping paper standardization demonstration enterprises, but also applies to the pursuit of cigarette tipping paper label Quasi demonstration enterprises of self-evaluation.

2 Normative references

The following documents contain provisions which, through reference in this standard and become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply to this standard, however, encourage the parties to the agreement are based on research Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard.

GB/T 15497-2003 enterprise standard system technology standard system GB/T 15498-2003 enterprise standard system management standards and working standards
GB 50073-2001 clean plant design specifications YC 170 cigarette tipping paper base YC 171 cigarette tipping paper ISO 9001 Quality Management System ISO 10012 Measurement Management System ISO 14001 Environmental Management System
General requirements ISO/IEC 17025 testing and calibration laboratories OHSAS18001 occupational health and safety management system

3 Terms and Definitions

The following terms and definitions apply to this standard.

The cigarette filter cigarette tipping up special paper.

Used to improve the cigarette tipping paper product quality and added substances.

For cigarette tipping paper production and processing, packaging, storage buildings or buildings.

Cleanliness reach one million sites, including. product packaging workshop (room), quality control (inspection) room.

3.4.1

In the air unit volume particle size and number to distinguish cleanliness.