

ICS 65.160
CCS X 85

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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 239-2008

**Rules and assessment for standardization of cigarette
manufacturer
(English Translation)**

Issued on: March 12, 2008

Implemented on: March 12, 2008

Issued by: State Tobacco Monopoly Administration

Table of Contents

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Requirements

1 4.1 Basic requirements

4.2 Establish and perfect the standard system

4.3 Standard implementation and supervision of

4.4 Standardization work performance

5 4 Self-evaluation and acceptance confirmation

5.1 Self-evaluation

5.2 Acceptance acknowledgment

5.3 Re-evaluation

Appendix A (normative) Evaluation of standardized model enterprise Ratings Table

Appendix B (normative) standardized model enterprise self-evaluation Summary Table

Annex C (normative) standardized model enterprise self-evaluation report

Annex D (normative) standardization demonstration enterprise construction confirmation application

Appendix E (normative) standardized model enterprise Claim Review Record Table

Foreword

In the tobacco industry for the implementation of GB/T 15496 "enterprise standard system requirements" and other four series of national standards, norms of corporate standardization Conduct, establish a sound corporate standard system with reference standard of good conduct the National Standardization Management Commission "confirm the work of pilot enterprises Details (Trial) "and" standard of good conduct to confirm the score sheet (Trial) "method, combined with YC/T 177" Standard System Structure and tobacco industry refers to South "requirements, in summing up the industry enterprises to carry out standardization work experience, according to cigarette manufacturers of characteristics and requirements of the development of this standard.

The Standard Appendix A, Appendix B, Appendix C, Appendix D, Appendix E are normative appendix.

This standard was proposed by the State Tobacco Monopoly Bureau.

This standard by the National Standardization Technical Committee on Tobacco (TC144) centralized.

This standard was drafted. China Tobacco Standardization Research Center, Shanghai Tobacco (Group) Company, Longyan in Fujian Tobacco Industries Tobacco Workers Industry Co., Ltd., Shandong tobacco industry, tobacco industry in Henan, Zhejiang Tobacco Industry Co., Ltd., in Jiangsu Province in the tobacco industry the company.

1 Scope

This standard specifies the requirements and evaluation cigarette manufacturer standardization.

This standard applies to the implementation of the cigarette manufacturer standardization, improvement and evaluation, Dayefukao enterprises, commercial enterprises can refer to tobacco carried out.

2 Normative references

The following documents contain provisions which, through reference in this standard and become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply to this standard, however, encourage the parties to the agreement are based on research Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard.

GB 5606 (all parts) cigarettes GB/T 13017 Enterprise Standard System Guidelines GB/T 15496-2003 enterprise standard system requirements YC/T 177 constituting the tobacco industry and the Standard System Guide

3 Terms and Definitions

Terms and definitions GB/T 15496-2003 established applicable to this standard.

4.1.1 Policy and objectives

Standardization policy should be consistent with the general requirements of enterprise development, reflecting the enterprise purpose and direction in terms of standardization, reflecting on the scientific and technological innovation the new leading role within the organization and effective communication and understanding.

According to the requirements of enterprise development and standardization policy, planning and implementation of the standardization measurable evaluation of the continuing suitability Target.

4.1.2.1 Top management

Implementation of national standardization of laws, regulations, policies and relevant mandatory standards; determining enterprise standardization policy, Ming Indeed enterprise standardization work tasks and objectives; the implementation of enterprise standards, and create a good atmosphere for the standardization of enterprise management; allocate the necessary resources; group Evaluate the performance of enterprise standardization organizations, the implementation of continuous improvement.

4.1.2.2 Governing Bodies

Enterprises should set up standardization organization led by a senior management participation.

Establish the corresponding work system, including conferences, standardized planning, standards and revision plan, consideration of standardization work report and other systems.

4.1.2.3 (part-time) working bodies Standardization bodies to establish and adapt to the development of enterprises, and to clarify its responsibilities and job requirements. Allocation of resources standardized management, Duties and powers of the work undertaken meet the requirements.

Standardization work at all levels within the organization clear responsibilities, effective operation.