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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 237-2008

Replacing YC/T 237-2008

**Code of practice for standardized production of flue-cured
tobacco**

(English Translation)

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Foreword

This document complies with the provisions of GB/T 1.1-2020 "Standardization Work Guidelines Part 1: Structure and Drafting Rules of Standardization Documents" Drafting.

Compared with YC/T 237-2008, in addition to structural adjustments and editorial changes, the main technical changes in this document are as follows.

---Changed the scope of application of the standard (see Chapter 1, Chapter 1 of the 2008 edition);

---Change "General Provisions" to two chapters. "Basic Requirements" and "Contents and Requirements" (see Chapter 4, Chapter 5, Chapter 4 of the 2008 edition);

---Changed the construction requirements and classification methods of the tobacco production standard system (see Chapter 7, Chapter 5~Chapter 7 of the 2008 edition), adding Added the identification of standardized objects, evaluation of the current status of the standard system and requirements for standard formulation and revision (see Chapter 7);

---Added standards implementation and supervision and inspection requirements (see Chapter 8);

---Added evaluation and improvement requirements (see Chapter 9);

---Added relevant standardization innovation requirements (see Chapter 10);

---Deleted the demonstration and promotion requirements (see Chapter 8 of the 2008 edition).

Introduction

Standardization is an important support for promoting agricultural and rural modernization. The implementation of tobacco leaf production standardization is to promote the transformation and upgrading of tobacco leaf production and high-quality it is a powerful means of quantitative development and plays an important role in improving the quality of tobacco products, ensuring product quality and safety, improving the efficiency of tobacco production and operation, and building a modern tobacco industry.

Grassland agriculture plays an important supporting role. Issuance and implementation of YC/T 237-2008 "Working Regulations for Tobacco Leaf Standardized Production Demonstration Zone" it clarified the requirements and methods for the construction of tobacco leaf standardized production demonstration areas, and effectively promoted the construction of tobacco leaf standardized production demonstration areas in the industry. But since in the more than ten years since the issuance and implementation of YC/T 237-2008, the content of tobacco leaf production standardization work has been continuously expanded and enriched.

The internal and external environment have also undergone major changes, and the original standard content can no longer meet the requirements of tobacco leaf production standardization work; at the same time, the industry is showing A large amount of experience has also been accumulated during the construction of the model area, which needs to be summarized and promoted. In view of this, it is indeed necessary to revise YC/T 237-2008, in order to adapt to the new situation and new needs of tobacco leaf production and operation, the focus of tobacco production standardization work should be shifted from the construction of demonstration areas to comprehensive and systematic implementation.

Implementation to better serve the high-quality development of tobacco production in the industry.

This revision is guided by the PDCA management concept of "Plan->Do->Check->Act".

The PDCA cycle optimizes and improves the tobacco leaf production standardization work to enhance the systematicness of the tobacco leaf production standardization work and improve the overall Work efficiency (as shown in Figure 1).

Note 1: Organize and carry out standardized tobacco production work based on the needs of customers and relevant parties, its own production and operation goals, etc.

Note 2: The PDCA cycle model of standardized tobacco production work refers to.

P---Plan and formulate tobacco leaf standardized production goals, plans and plans based on customer needs, relevant party needs and own production and operation goals, and improve Basic work such as the standardized production and operation mechanism of

whole tobacco leaves;

D---Identify tobacco leaf production standardization objects, optimize or build the tobacco leaf production standard system, and organize and carry out standard publicity, training and implementation as planned Activity;

C---Supervise and inspect the implementation of tobacco production standards and evaluate tobacco production standardization work according to target requirements, plan arrangements, etc.

effectiveness and form a report;

A---Based on the satisfaction of customers and relevant parties, the realization of production and operation goals, the quality status of tobacco products and the problems discovered during standard implementation inspections etc., take targeted improvement measures and make innovations when necessary to improve the overall effect.

Figure 1 PDCA cycle model diagram of tobacco leaf production standardization work

Standardized work procedures for tobacco leaf production

1 Scope

This document stipulates the basic requirements, main work contents and methods of tobacco production standardization work.

This document is applicable to the organization, implementation, evaluation and improvement of tobacco leaf production standardization work.

2 Normative reference documents

The contents of the following documents constitute essential provisions of this document through normative references in the text. Among them, the dated quotations for undated referenced documents, only the version corresponding to that date applies to this document; for undated referenced documents, the latest version (including all amendments) applies to this document.

GB/T.20000.1 Guidelines for standardization work Part 1: Common terms for standardization and related activities

3 Terms and definitions

The terms and definitions defined in GB/T.20000.1 and the following apply to this document.

standardization

In order to obtain the best order within the established scope, promote common benefits,