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YC

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 234.1-2007

**Structural main factors for sheet metal stamping parts. Part 1:
Hole
(English Translation)**

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What this standard covers

This standard specifies the thin plate punching types and dimensions. This standard applies to thin plate punching design and manufacturing. This section profiles can be enumerated punching material thickness less than 4mm sheet steel and brass, and with a certain tensile strength of aluminum alloys and aluminum plate. Punching force calculation see YC/T 234. 2-2007 of the formula (1).

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