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INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

YC/T 223.2-2014

Replacing YC/T 223.2-2007

Special filter rod. Part 2: Composite filter rod. Activated charcoal-acetate dual filter rod

(English Translation)

Issued on: July 23, 2014 **Implemented on: August 15, 2014**

Issued by: State Tobacco Monopoly Administration

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Foreword

YC/T 223 "special filter rod" is divided into three parts.

--- Part 1. cellulose acetate filter rod groove;

--- Part 2. Composite activated carbon filter rods - binary complex cellulose acetate filter rod;

--- Part 3. Composite filter rod paper - cellulose acetate filter rod binary complex.

This is Part 2 YC/T 223's.

This section drafted in accordance with GB/T 1.1-2009 given rules.

This section compared with YC/T 223.2-2007, the main changes are as follows.

--- Adjust the scope of this section;

--- Normative reference document, adjust and increase of some reference documents;

--- Modified - the definition of "activated carbon filter rods, activated cellulose acetate filter rod binary complex, composite structure", delete the words "cavity" is defined;

--- Adjust the "hardness, moisture content, roundness" and Partial indicators;

--- The "sampling" a separate chapter, clear the specific sampling requirements;

--- Adjust the "delivery inspection, type of inspection sampling plans, test items and re-inspection rule decision";

--- Increased "supervision, inspection and sampling programs, projects and tests to determine the rules";

--- Modify the "packaging, labeling, transportation and storage" requirement;

--- Amend the Appendices A and B.

This part by the State Tobacco Monopoly Bureau.

This part of the National Standardization Technical Committee of tobacco smokable

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material Technical Committee (SAC/TC144/SC8) centralized.

This section is drafted. Nantong smoke filter limited liability company, China National Tobacco Quality Supervision and Inspection Center, China Tobacco Standardization Research Heart, Jiangsu Tobacco Industry Co., Ltd., Shanghai Tobacco Group Co., Ltd., Zhejiang tobacco industry limited liability company.

1 Scope

YC/T of the provisions of section 223 of the activated carbon - cellulose acetate filter rod binary complex requirements, sampling, measurement methods, inspection rules, packaging, marking Chi, transport and storage.

This section applies to activated carbon - cellulose acetate filter rod binary complex. Other particles - cellulose acetate filter rod can refer to the use of binary complex.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 5605 acetate fiber filter rods GB/T 8170 repair value expressed about the rules and limit values and judgment GB 9687 food packaging polyethylene moldings health standards GB 9688 food packaging polypropylene moldings health standards GB/T 16447 Tobacco and tobacco products conditioning and testing atmosphere 22838.2 cigarettes and filter rods - Determination of physical properties GB/T Part 2. Photoelectric length method Determination of GB/T 22838.3 cigarettes and filters physical characteristics - Part 3. circumferential laser method GB/measuring physical properties of cigarettes and filter T 22838.5 - Part 5. Draw resistance of cigarettes and pressure drop of filter rods GB/T measuring physical properties of cigarettes and filter 22838.6 - Part 6. Hardness Determination of GB/T 22838.8 cigarettes and filters physical characteristics - Part 8. moisture 22838.13 cigarettes and filter rods - Determination of physical properties GB/T Part 13. roundness of filter rods 22838.14 cigarettes and filter rods - Determination of physical properties GB/T Part 14. filter rod appearance

3 Terms and Definitions

GB/T 5605 defined by the following terms and definitions apply to this document.

Material rod baserod Raw material constituting the composite filter rods to filter rods.

Activated charcoal filter rods activatedcharcoalfilterrod to smoke with activated carbon, cellulose diacetate tow, plug wrap paper as the main raw material, made by a special processing technology plug wrap Filter rods. Acronym carbon rods.

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NOTE: carbon rod belongs rods.

Activated carbon - cellulose acetate filter rod binary complex
activatedcharcoal-acetatedualfilterrod the carbon rods and acetate fiber filter rods two kinds of rods according to a certain proportion of permutations and combinations of the two-stage process into a composite filter rod. Acronym composite filter rod.

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