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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 213.4-2006

**Material for tobacco machinery products. Classifying and
coding. Part 4: Corporation standard parts
(English Translation)**

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Foreword

YC/T 213 "Material Classification and Coding for Tobacco Machinery Products" is divided into six parts.

- Part 1. General;
- Part 2. Special parts;
- Part 3. Mechanical purchased parts;
- Part 4. Enterprise machinery standard parts;
- Part 5. Electrical components;
- Part 6. original and auxiliary materials.

This part is the fourth part of YC/T 213.

Appendix A of this section is a normative appendix.

This part is proposed by the National Tobacco Monopoly Bureau.

This part is under the jurisdiction of the National Tobacco Standardization Technical Committee (TC144).

This section drafted by. Changde Tobacco Machinery Co., Ltd., China Tobacco Machinery Technology Center Co., Ltd., Xuchang Tobacco Machinery Limited liability company.

1 Scope

This part of YC/T 213 specifies the method for compiling the computer code of the enterprise mechanical standard parts.

This part is applicable to the computer code (hereinafter referred to as the code) of the

enterprise machinery standard parts (hereinafter referred to as the enterprise standard) for tobacco machinery products.

prepared by.

2 Normative references

The terms in the following documents become the provisions of this part by reference to this part of YC/T 213. For dated references, all subsequent amendments (not including errata content) or revisions do not apply to this section, however, an agreement is reached under this section.

The parties studied whether the latest version of these documents could be used. For undated references, the latest edition applies to this section.

YC/T 213.1-2006 Classification and coding of materials for tobacco machinery products - Part 1. General YC/T 213.2-2006 Classification and coding of materials for tobacco machinery products - Part 2

3.1 Code composition

The code composition is shown in Figure 1.

Enterprise machinery standard parts large class code (see 3.2.1) Category code (see 3.2.2) Nn Group code (see 3.2.3) Nn Variety code (see 3.2.4) Nnnnn Other feature codes (see 3.2.5) Aa the manufacturing unit code of the product of the enterprise machinery standard parts (see 3.2.6) Note. The letter n in the figure indicates that the bit code is an Arabic numeral (hereinafter referred to as a number), and the letter a indicates that the bit code is a Latin capital letter (hereinafter referred to as a letter).

Figure 1 code composition

3.2 How to compile each piece of code in the code composition

3.2.1

The "Enterprise Machinery Standard Parts Code" is indicated by the two-digit number 36 in accordance with the provisions of Chapter 5 of YC/T 213.1-2006.

3.2.2 "Category Code" is indicated by a single digit. The category code and name are given in Appendix A.

3.2.3 "Group Code" is represented by two digits. See Appendix A for the group code and name.

3.2.4 "Variety Code" is indicated by two digits. The variety code and name are given in Appendix A.

3.2.5 "Other feature codes" are represented by five digits, indicating the materials, heat treatment, surface treatment, precision, type, and Features such as specifications.

3.2.6 "Production unit code of the enterprise mechanical standard parts" is represented by two letters, and the product manufacturing unit code is shown in YC/T 213.2-Appendix D in 2006.

4 Implementation Guide

4.1

When the enterprise machinery standard parts code is used in the computer-aided management system of the enterprise, the first 12-digit code specified in this part should be adopted.

4.2

When the enterprise machinery standard parts code is used for the computer-aided management system outside the enterprise, the 14-digit code specified in this part shall be used.