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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 198.3-2012

Replacing YC/T 198-2006

**Specification of quality assurance for cooperating production
of cigarette brand. Part 3: Batch test and preparation of
documents**

(English Translation)

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Foreword

YC/T 198 "brand cigarettes co-production quality assurance standard" is divided into four parts.

- Part 1. General;
- Part 2. Realistic Assessment;
- Part 3. Batch test and documentation;
- Part 4. Evaluation and Improvement.

This section YC/T 198 Part 3.

This section drafted in accordance with GB/T 1.1-2009 given rules.

Please note that some of the content of this document may involve patents. Release mechanism of the present document does not assume responsibility for the identification of these patents.

This part by the State Tobacco Monopoly Bureau.

This part of the National Technical Committee of Standardization Technical Committee on Tobacco Enterprise (SAC/TC144/SC4) centralized.

This section drafted by. China Tobacco Standardization Research Center, the State Tobacco Monopoly Bureau of Economic Operation Division, Zhengzhou Tobacco Research Institute, Hubei Tobacco industry limited liability company, Hunan tobacco industry limited liability company, Hongta Tobacco (Group) Co., Ltd., Fujian tobacco industry, Hongyun Honghe Tobacco (Group) Co., Ltd., Henan Tobacco Industry Co., Ltd., Guangxi tobacco industry limited liability company in Guangdong Tobacco Industry Co., Ltd., Heilongjiang tobacco industry limited liability company.

1 Scope

YC/T of the provisions of section 198 of the start condition of cigarette brands produced batch testing, preparation requirements, test procedure requirements, test Test results of the evaluation requirements, test reports and batch determination requirements, documentation requirements.

This section applies to testing and documentation of batch production of cigarette brands.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB 5606.4 cigarette - Part 4. Sensory technical requirements GB/T 19609 cigarettes by conventional analytical determination of total particulate matter and tar smoking machine Determination of GB/T 22838 (all parts) physical properties of cigarettes and filter GB/T 23355 total particulate matter in cigarette nicotine by gas chromatography GB/T 23356 Determination of carbon monoxide in the gas phase of cigarette smoke in the non-scattering infrared method YC/T 138 Sensory Evaluation of tobacco products and tobacco

3 Start conditions

One of the conditions should meet the following batch test.

- For the first time to carry out a co-production cigarette brand product specifications;
- Specifications or its silk, cigarette packaging process requires significant changes;
- Develop brand co-production and technical conditions necessary for the production of significant changes;
- Product design (such as boxes labeled tar) significant changes;
- Raw or smokable materials technology requires significant changes.

4.1 Programming

Output batch tests shall develop programs, cooperation by mutual agreement, to confirm. Programs should include at least.

- a) Grade basic information (time, batch quantity), both personnel division, the type of materials needed, size and quantity.
- b) product quality standards and process quality standards and other technical documents.

c) batch tests related to product design standards and standard samples of cigarettes conformity assessment content, project, category, method and judgment standard quasi. Evaluation of the content, project, category (including a category, b category) Refer to Appendix A in Table A.1, may also need to output side of

Table A.1 in the content, changes in the project, which increased the project classification determined by both parties to cooperate.