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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 198.2-2012

Replacing YC/T 198-2006

**Specification of quality assurance for cooperating production
of cigarette brand. Part 2: Realistic writing and evaluation
(English Translation)**

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Foreword

YC/T 198 "brand cigarettes co-production quality assurance standard" is divided into four parts.

- Part 1. General;
- Part 2. Realistic Assessment;
- Part 3. Batch test and documentation;
- Part 4. Evaluation and Improvement.

This section YC/T 198 Part 2.

This section drafted in accordance with GB/T 1.1-2009 given rules.

Please note that some of the content of this document may involve patents. Release mechanism of the present document does not assume responsibility for the identification of these patents.

This part by the State Tobacco Monopoly Bureau.

This part of the National Technical Committee of Standardization Technical Committee on Tobacco Enterprise (SAC/TC144/SC4) centralized.

This section is drafted. Hubei tobacco industry limited liability company, China Tobacco Standardization Research Center, Zhengzhou Tobacco Research Institute, the National Tobacco Tobacco Monopoly Bureau of Economic Operation Division, Tobacco Hunan Industrial Co., Ltd., Hongta Tobacco (Group) Co., Ltd., Hongyun Honghe Tobacco (set Group) Co., Ltd., Heilongjiang tobacco industry limited liability company, Henan Tobacco Industry Co., Ltd., Guangxi tobacco industry limited liability the company, the Guangdong Tobacco Industry Co., Ltd., Fujian tobacco industry.

1 Scope

YC/T of the provisions of section 198 of the start condition of cigarette brands produced realistic assessment, and the assessment of realistic content and requirements, change Feed and determination requirements.

This section applies to cigarette brands realistic assessment of production and processing capacity.

2 Start Condition

One of the following conditions should be realistic assessment.

- The two sides conducted the first co-production brand;
- Brand co-production mode changes (such as starting a local system silk leaves, stems manufactured wire, etc.) occur;
- Cigarette brand or its silk, wrapping process requires significant changes;
- Develop brand co-production and technical conditions necessary for the production of significant changes;
- Non-continuous production interval of more than a year.

3 Programming requirements

3.1

output shall formulate realistic assessment program, cooperation by mutual agreement, to confirm. Programs should include. both personnel division, the realistic assessment Assessment content, project, and classification criteria.

3.2

realistic assessment of content, project, category (including a category, b category) Refer to Appendix A in Table A.1, according to the output side needs, Table A.1 Increase or decrease in the project, which increased the project classification determined by both parties to cooperate. In addition to the two sides for the first time to carry out co-production brand, it can also Select the part targeted realistic assessment to determine from the project.

4.1 Process

Learn the process and the setting of production capacity, combined with the brand co-production product quality and technical requirements, identification and recording process Process differences.

4.2 Processing Equipment

4.2.1

understand the silk, the basic situation of the cigarette packaging equipment, including equipment type, performance, capacity, focusing on product design to identify and document the impact of Total realized silk equipment, cigarette packaging equipment differences.

4.2.2

Influence appearance consistency (smoke branch size, arrangement of small cigarette box, small box packaging, coding capsule, the capsule cable Logo and opening direction, the barrel packaging, bar coding box, a barrel mark and pull opening direction) packaging equipment to identify and focus recording.