

ICS 65.160
CCS X 85

YC

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 195-2005

**Standard system of material for cigarette
(English Translation)**

Issued on: November 7, 2005

Implemented on: December 1, 2005

Issued by: National Tobacco Monopoly Bureau

Table of Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

Foreword

Appendix A, Appendix B, Appendix C and Appendix D of this standard are normative appendices, and Appendix E is an informative appendix.

This standard was proposed by the State Tobacco Monopoly Bureau.

This standard is under the jurisdiction of the National Tobacco Standardization Technical Committee (TC144).

This standard was drafted. National Tobacco Monopoly Bureau Science and Education Department, China Tobacco Standardization Research Center, China Tobacco Material Company, Zhengzhou Tobacco Research Institute, Shanghai Tobacco (Group) Company, Yuxi Hongta Tobacco (Group) Co., Ltd., Xinzheng Tobacco (Group) Co., Anhui Huangshan Cigarette General Factory, Xiamen Cigarette Factory, Nantong Acetate Fiber Co., Ltd., Shanghai Baiyulan Tobacco Material Co., Ltd., Mudanjiang Cigarette Material Co., Ltd.

Division, Daya Technology Co., Ltd. Danyang Filter Material Branch, Daya Technology Co., Ltd. Danyang New Packaging Materials Branch, Mu Danjiang Hengfeng Paper Co., Ltd., Yunnan Yuxi Shuisong Paper Factory, Xuzhou Zhongqiao Ink Chemical Co., Ltd., Shanghai DIC Ink Company, Jiangsu Yi Xingshi Auxiliary Chemical Plant, Jiangsu Zhongda New Materials Group Co., Ltd., Nanjing Jinling Gold Foil Co., Ltd., Qingdao Lima Dun Packaging

Introduction

Tobacco materials are an indispensable part of the production of cigarette products. In the development of new products, product structure adjustment, reduction of focus and harm it plays an important role in the process and directly affects the quality and production costs of cigarette products.

The tobacco material standard system is an important part of the tobacco industry standard system, and is a tobacco material production enterprise and a cigarette production enterprise.

The main technical basis for relevant production enterprises to organize production, technology research and development, production management, and product quality monitoring.

The tobacco material standard system is based on technical standards related to product quality, including laws, regulations, basic standards, product standards and Legal standard. The tobacco material standard system covers not only published international, national and industrial standards, but also National and industry standards for planning and planning, as well as technical standards already published by relevant industries.

The standard system for tobacco materials is in accordance with GB/T 13016-1991 "Standard System Requirements and Requirements for Standard System Table", GB/T 13017-1995 "Guidelines for the preparation of enterprise standard system tables", GB/T 15497-2003 "Composition and requirements of the enterprise standard system technical standards system", GB/T 1.1-2000 "Standardization Work Guide Part 1. Standard Structure and Writing Rules", GB/T 1.2-2002 "Standard Chemicals Guideline Part 2. Determination of the content of normative technical elements in the standard, etc., formulated in conjunction with the characteristics of tobacco material products.

The formulation and implementation of the tobacco material standard system can not only strengthen tobacco material production enterprises, cigarette production enterprises and related production enterprises.

The standard awareness of the industry, improve the adoption of standards, implementation standards, and organize the production of consciousness according to standards, thereby improving production management and increasing smoke.

Enhance the competitiveness of China's tobacco material products in the international market with the product quality of materials, and also guide the standard of tobacco materials.

System and revision work, so that the whole process of production and use of tobacco materials is always carried out in accordance with standard specifications.

Tobacco material standard system

1 Scope

This standard specifies the scope of application, terminology and definition, content and structure of the tobacco material standard system.

This standard is applicable to the production department, management department and quality inspection organization of tobacco material production enterprises and cigarette production enterprises, and other related production.

Enterprises can also refer to use.

2 Normative references

The terms in the following documents become the terms of this standard by reference to this standard. All dated references, followed by all Modifications (not including errata content) or revisions do not apply to this standard, however, parties to agreements based on this standard are encouraged to study it is possible to use the latest version of these files? For undated references, the latest edition applies to this standard.

GB/T 2828.1. Sampling and sampling procedures - Part 1 . Batch-to-batch sampling plan searched by the acceptance quality limit (AQL) GB/T 2829 Cycle Inspection Counting Sampling Procedures and Tables (Applicable to Inspection of Process Stability) GB/T 13016 standard system table preparation principles and requirements GB/T 15497 Enterprise Standard System Technical Standard System

3 Terms and definitions

GB/T 2828.1, GB/T 2829, GB/T 13016, GB/T 15497 and the following terms and definitions apply to this standard.

In addition to shredded tobacco, various materials used in the processing of cigarettes or packaging cigarettes, such as. cigarette paper (3.1.1), tobacco tow (3.1.9), filter rod for cigarette (3.1.12), packaging material for cigarette (3.1.19), adhesive for cigarette (3.1.41), filter rod plasticizer (3.1.54), filter rod Lubricant (3.1.57), tobacco additive (3.1.58), printing ink for cigarettes (3.1.68), etc.

3.1.1

Paper products used in the processing of cigarettes, such as. cigarette paper (3.1.2), tipping paper (3.1.5), filter rod forming paper (3.1.8), etc.

3.1.2

A special paper for wrapping tobacco into cigarettes.

[GB/T 18771.3-2002, definition 2.1] 3.1.3 Cigarette paper with small holes (3.1.2) using laser, static electricity, mechanical methods, etc.

[GB/T 18771.3-2002, definition 2.2] 3.1.4 Special cigarette paper for rolling mechanism cigars (3.1.2).

3.1.5