

ICS 65.160
CCS X 85

YC

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 137.1-2004

Replacing YC/T 137.1-2004

**Package of redried strips. Corrugated carton
(English Translation)**

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Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

This standard replaces YC/T 137.1-2004 "redrying tobacco packaging sheet corrugated packaging." This standard YC/T 137.1-2004 Compared to the main differences are as follows.

- Extending the scope of application. standard applies to redrying sheet tobacco, stems and debris packaging.
- Add and remove some of the terms and definitions.
- The "box and specifications" part of the text included in the informative appendix.
- Revise and improve the appearance of the target, such as the removal thickness requirements.
- Classification of physical indicators were adjusted, divided into Type I, II and III; II and III and which are divided into Class A and Grade B; at the same time, increasing the moisture performance requirements.
- Increasing the appearance of performance indicators and moisture detection method.
- For sampling, inspection rules have been adjusted and optimized.
- Canceled by reference.

This standard was proposed by the State Tobacco Monopoly Bureau.

This standard by the National Standardization Technical Committee of tobacco smokable material Technical Committee (SAC/TC144/SC8) centralized.

This standard was drafted. Tobacco Hunan Industrial Co., Ltd., China Tobacco

Standardization Research Center, Wuhan Xinchang Printing Co., Ltd., Hubei lead Packing Co., Ltd. in Hubei tobacco industry limited liability company, Hongta Tobacco (Group) Co., Ltd., Guangxi tobacco industry has Limited liability company, Changde Furong Industrial Development Co., Ltd., Henan tobacco industry limited liability company.

1 Scope

This standard specifies the redrying sheet tobacco packaging corrugated box of terms and definitions, technical requirements, sampling, testing methods, inspection rules, packaging, Labeling, transport and storage.

This standard applies to redrying sheet tobacco packaging, stems and debris can refer to the use of packaging.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 462 paper, cardboard and moisture measurement sample pulps analysis
Determination of GB/T 2679.7 board puncture strength GB/T 4857.2 Basic tests for transport packages - Part 2. Temperature and humidity conditioning GB/T 4857.3 Basic tests for transport packages - Part 3. Test methods for stacking static load GB/T 4857.4 Basic tests for transport packages - Part 4. Using compression and stacking test of pressure testing machine method GB/T 4857.5 packaging transport package drop test methods GB/T 6545 corrugated cardboard bursting strength of determination GB/T 6546 corrugated board edge crush strength assays Determination of GB/T 6548 corrugated board adhesive strength GB/T 8170 repair value expressed about the rules and limit values and judgment GJB1109A-1999 military corrugated boxes

3 Terms and Definitions

The following terms and definitions apply to this document.

Moisture resistant moistureresistance Carton ability to absorb moisture under the influence of factors of paper quality, humidity, sizing degree.

4.1 Corrugated safety and health requirements

Corrugated boxes should be no pollution, no odor; corrugated materials used comply with the relevant safety and health requirements of the industry.

4.2.1 Printing

Box surface patterns, text properly complete and clear, consistent color depth, appropriate location.