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YC

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YC/T 11.6-1993

Replacing YC/T 11.6-1993

**Tobacco machinery. Drawing and design document of product.
Part 6: Method for modifying
(English Translation)**

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Foreword

YC/T 11 "Tobacco Machinery Product Drawings and Design Documents" is divided into the following eight parts.

- Part 1. General;
- Part 2. Basic requirements;
- Part 3. Format;
- Part 4. Coding principles;
- Part 5. Integrity;
- Part 6. Change method;
- Part 7. Standardization review;
- Part 8. Management rules.

This part is the sixth part of YC/T 11.

This part replaces YC/T 11.6-1993 "Methods for Changing Tobacco Machinery Product Patterns and Design Documents".

Compared with YC/T 11.6-1993, the main changes in this section are as follows.

- Added the content of Chapter 2 "Regulatory References"; other chapters have been adjusted accordingly, such as "Change Principles" by Chapter 2 Go to Chapter 3, "Change Method" from Chapter 5 to Chapter 4; cancel the original Chapter 3 "Change Permissions", the original Chapter 4 "Changes "Order" is changed to Chapter 5 "Change Program"; Chapter 6 "Change Considerations" is changed to "Management of Change";

--- Added changes to CAD files (including CAD drawings and CAD design files) and requirements, such as changing the method to label Record (including correction) and no mark (including scratching, washing); change the notice to recommend two formats of Appendix B.

Appendix A, Appendix B and Appendix C of this part are informative annexes.

This part is proposed by the National Tobacco Monopoly Bureau.

This part is under the jurisdiction of the National Tobacco Standardization Technical Committee (TC144).

This section drafted by. Shanghai Tobacco Machinery Co., Ltd., China Tobacco Machinery Technology Center Co., Ltd.

1 Scope

This part of YC/T 11 specifies the drawings and design documents of tobacco machinery products, including CAD drawings and design documents (hereinafter referred to as drawings).

And the principles, methods, procedures and management of documents or CAD files.

This section applies to tobacco machinery product drawings and design documents, including changes to CAD files. Other drawings and technical documents can be used Adoption.

2 Normative references

The terms in the following documents become the provisions of this part by reference to this part of YC/T 11. For dated references, all subsequent amendments (not including errata content) or revisions do not apply to this section, however, an agreement is encouraged under this section.

The parties are studying whether the latest version of these documents can be used. For undated references, the latest edition applies to this section.

YC/T 11.1 Tobacco machinery product drawings and design documents - Part 1. General

3 Change principle

3.1

Changes to drawings and documents shall be carried out in accordance with the provisions of the technical responsibility system.

3.2

When changing drawings and documents, relevant documents such as CAD files of different media of the same code should be changed accordingly to ensure relevant the documentation is consistent.

3.3

The altered drawings and documents shall not reduce the quality of the products and shall comply with the relevant standards and shall be kept correct, complete, uniform and clear.

And to ensure that the original drawings and documents before the change are available (file) can be checked.

3.4 Before product setting

3.4.1

Design and map the design drawings and documents, and change the ownership design department or the department;

3.4.2

Patterns and documents of products designed and produced jointly by several units (including imported technology, domestically produced products for digestion and absorption), and changes See Appendix A for rights.

3.5 After the product is finalized

3.5.1

Any changes to the structure and performance of the shaped products, interchangeability and maintenance of drawings and documents for the installation and use of spare parts, the right to change is a design or compilation department. For the products specified in 3.4.2, refer to Appendix A for processing.

3.5.2

Any drawings and documents that affect the structure, performance, interchangeability and maintenance of spare parts installation and use shall be smoked.

Approval by the competent authorities of the grass industry can only be carried out. For the products specified in 3.4.2, refer to Appendix A for processing.

3.6 For the import of key components of domestically produced hood products imported, digested and absorbed, when they are localized, when they are different from imported key parts, Changes to samples and documents shall be performed in accordance with 3.5.1 and 3.5.2 and shall be documented and archived.

3.7 Changes in product structure and performance, when it is a major design change, it

shall be applied for declaration, project and model according to the provisions of the tobacco industry.

And other matters.

4.1 Change method with change mark

4.1.1

Delete the changed part on the CAD file, input the new content, draw the circle near the changed part, and fill in the corresponding change mark in the circle.

Record---lowercase Chinese pinyin letters (1~2) means, such as , , , and from the circle to the changed part with a thin solid line.