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YB

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**Automatic Ultrasonic Testing Method for Square Seamless Steel
Tubes
(English Translation)**

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Table of Contents

What this standard covers	1
Document data	2

What this standard covers

This standard specifies the general requirements for automatic ultrasonic shear wave detection of longitudinal and transverse flaws in square seamless steel pipes, detection methods, comparison sample pipes, inspection and review of equipment, acceptance, and test reports. This standard is applicable to square seamless steel tubes with side lengths of 40mm-40mm-500mm-500mm and wall thicknesses of 3.0mm-60mm.

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