

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YB/T 4660-2018

**Surfacing Manufacture Technical Criterion for Coiler Pinch Roll
and Coiler Wrapper Roll**

夹送辊、助卷辊堆焊复合制造技术规程

(English Translation)

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What this standard covers

This standard stipulates the materials, process and quality inspection requirements of the pinch-feeding coil and the auxiliary roller of the surfacing welding manufacturing coiler. The contents include general rules, terminology, basic regulations, materials, surfacing process qualification, repair welding process qualification, manufacturing, acceptance, and appendices.

Document data

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Standards quoted by this document

GB/T 2970; GB/T 5293; GB/T 11345; GB/T 15822; GB/T 19799.1; GB/T 19799.2; GB/T 29712; GB/T 18851; GB 50661; JB/T 5000.15; YB/T 4326; JB/T 10061