

ICS 77.180
CCS H 94

YB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

YB/T 139-2024

Replacing YB/T 139-1998

**Composite cast steel support roller
(English Translation)**

Issued on: March 29, 2024

Implemented on: October 1, 2024

Issued by: Ministry of Industry and Information Technology

Table of Contents

What this standard covers	1
Document data	2

What this standard covers

This standard specifies the technical requirements, test methods, inspection rules, marking, packaging and quality certificates for composite cast steel support rollers. This document is applicable to composite cast steel support rollers used in plate, strip mills and flat mills. Composite cast steel support rollers used in thin slab continuous casting and rolling and ultra-thin strip mills can also be used as a reference.

Document data

International classification (ICS): 77.180.

Chinese classification (CCS): H94.

Estimated length of the Chinese original: 12,166 words.

Supersedes the earlier edition YB/T 139-1998.