

**RAILWAY INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

TB/T 3452-2016

**Technical specification for welding of stainless steel used on
EMU/DMU**

动车组用不锈钢焊接技术条件
(English Translation)

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What this standard covers

This standard specifies the basic requirements of stainless steel welding for EMU, resistance spot welding, gas protection arc welding, stud welding technical requirements. This standard applies to the EMU stainless steel vehicles and their parts of the welding, other rail vehicles can refer to the implementation.

Document data

Chinese classification (CCS): S30.

Estimated length of the Chinese original: 17,144 words.

Standards quoted by this document

GB/T 324; GB/T 4842; GB/T 5185; GB/T 9445; GB/T 15169; GB/T 19418; GB/T 19419; GB/T 19805; GB/T 19867.1; GB/T 19867.5; GB/T 19869.1; GB/T 25343.3-2010; GB/T 26955; TB/T 3350.1; TB/T 3350.2; TB/T 3350.3; ISO 5182; ISO 10447; ISO 13918; ISO 14270; ISO 14273