

ICS 45.060
CCS S 39

TB

**RAILWAY INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

TB/T 3105.2-2009

**Nondestructive testing of cast steel bolsters and side frames
for railway freight car. Part 2: Ultrasonic testing**

铁道货车铸钢摇枕、侧架无损检测 第2部分：超声波检验

(English Translation)

Issued on: November 11, 2009

Implemented on: May 1, 2010

Issued by: Ministry of Railways of the People's Republic of China

Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This standard specifies the railway truck steel bolster and side frame parts A, B site terms of internal defects, ultrasonic testing personnel requirements, inspection rules, testing methods, defect classification and quality criteria etc. This standard applies to railroad truck steel bolster, side frame internal defect detection.

Document data

International classification (ICS): 45.060.

Chinese classification (CCS): S39.

Estimated length of the Chinese original: 11,175 words.

Standards quoted by this document

TB/T 3012-2006; JB/T 10061-1999; JB/T 10062-1999