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CCS E 92

**SY**

**INDUSTRY STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**SY/T 6423.5-2014**

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**Petroleum and natural gas industries-Non-destructive testing (NDT)  
methods of steel tubes. Part 5: Digital radiographic testing of the weld  
seam of welded steel tubes for the detection of imperfections**

石油天然气工业钢管无损检测方法 第5部分：焊接钢管焊缝缺欠的数字射线检测  
**(English Translation)**

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## Table of Contents

|                                         |   |
|-----------------------------------------|---|
| What this standard covers .....         | 1 |
| Document data .....                     | 2 |
| Standards quoted by this document ..... | 3 |

### What this standard covers

This standard specifies the use of computer radiography (CR) or using a digital detector arrays (DDA) of digital X-ray radiography to detect melting arc welded straight weld or spiral weld imperfections requirements, but provides for the acceptance levels

### Document data

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### Standards quoted by this document

ISO 5576; ISO 9712; ISO 11484; ISO 17636; ISO 19232-1; ISO 19232-2; ISO 19232-5