

ICS 25.160.40
CCS J 33

SY

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SY/T 4112-2017

Replacing SY/T 4112-2007

**Mechanized ultrasonic examination block of girth butt welds in
oil and gas steel pipeline**

石油天然气钢质管道对接环焊缝 全自动超声检测试块

(English Translation)

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What this standard covers

This standard is applicable to the design, manufacture and acceptance of automatic contrast ultrasonic test specimens and sound velocity measurement specimens for butt weld joints of steel and natural gas pipelines.

Document data

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Standards quoted by this document

GB/T 14436; NB/T 47013.3