

ICS 37.100.20
CCS A17

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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 3837.1-2014

**Technical requirements for the inspection of import mechanical
and electrical products for rebuilding - Part 1: Toner cartridges
(English Translation)**

Issued on: January 13, 2014

Implemented on: August 1, 2014

Issued by: General Administration of Customs

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Foreword

SN/T 3837 "import of electromechanical products remanufacturing purpose test technical requirements" is divided into three parts.

--- Part 1. The toner cartridge;

--- Part 2. Truck tires;

--- Part 3. Construction Machinery Group (portion) member.

This section SN/T Section 13837 of.

This section drafted in accordance with GB/T 1.1-2009 given rules.

This section proposed and managed by the National Certification and Accreditation Administration Committee.

This part of the People's Republic of China by the Shanghai Exit Inspection and Quarantine is responsible for drafting.

Participated in the drafting of this section. People's Republic of China Guangdong Entry Inspection and Quarantine Bureau, Xiamen People's Republic of China Entry-Exit Inspection and Quarantine Bureau.

1 Scope

SN/T 3837 This section specifies the use of imported remanufacturing toner cartridges inspection technical requirements.

This section applies to goods imported under the 8443 coded as remanufactured toner cartridges use again before manufacturing, remanufacturing process, and then the manufacture of the finished product Inspection management.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 27611 product recycling and re-manufactured goods General requirements and identification HJ/T 413-2007 for environmental labeling products technical requirements for regeneration cartridge HJ570 environmental labeling products technical requirements cartridge SJ/T 11363 electronic information products of toxic and hazardous substances in requirements

3 Terms and Definitions

GB/T 27611, HJ/T 413-2007, HJ570 and SJ/T 11363 and defined by the following terms and definitions apply to this document.

Cartridge tonercartridge Electronic imaging modalities printers, copiers, fax machines and multifunction machines used on the product by filling bunker or toner plus Polishing drum, the developing units of the product.

Cartridge products remanufacturedtonercartridge again Remanufacturing toner cartridges for use in loss of performance parts will be replaced or repaired, after the completion of the toner filling, to regain use of Energy and life of the toner cartridge.

4 Technical Requirements

4.1

remanufactured cartridges before (hereinafter referred to as the old cartridge) technical requirements

4.1.1

Toxic old cartridge can not be entrained in the soil and other solid waste and other countries banned the import of belonging, harmful, hazardous substances, products Look clean and free of dirt residues.

4.1.2

old cartridge appearance intact without damage, repair of all individual surface dents, scratches, holes, cracks, have regeneration value.

4.1.3

old cartridge original batch status of an individual good rate of 90%.

4.2 Cartridge remanufacturing process control requirements

4.2.1

old cartridge before filling meal, in addition to the photosensitive drum directly affect the print quality of the components, the recycling share of original parts