

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 3701.19-2017

**Technical requirements for the inspection of used electrical and
mechanical products to import - Part 19: Pressing machines for
metal processing**

进口旧机电产品检验技术要求 第19部分：加工金属的冲压机床

(English Translation)

Issued on: July 21, 2017

Implemented on: March 1, 2018

**Issued by: The General Administration of Quality Supervision, Inspection
and Quarantine**

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Foreword

SN/T 3701 "Inspection Technical Requirements for Imported Old Mechanical and Electrical Products" is divided into 19 parts.

--- Part 1. Continuous cargo lifting, conveyor;

---Part 2. Machines for processing and processing leather and leather;

--- Part 3. Electroplating, electrolysis or electrophoresis equipment and devices;

---Part 4. Metal or cermet non-cutting machine tools;

---Part 5. Machine tools for stone, ceramic, concrete, asbestos cement or similar mineral materials;

---Part 6. Earthmoving machinery;

--- Part 7. Agricultural, horticultural and forestry machinery;

---Part 8. Glass production and glass processing machines;

---Part 9. Harvesters, threshers;

--- Part 10. Forklifts;

--- Part 11. Injection molding machine;

---Part 12. Hydraulic excavators;

---Part 13. Non-metal machining cutting machine tools;

--- Part 14. Pile machinery;

---Part 15. Concrete machinery;

--- Part 16. Earthmoving machinery;

---Part 17. Road construction and maintenance machinery;

---Part 18. Aerial work machinery;

---Part 19. Stamping machine tools for processing metals;

This part is the 19th part of SN/T 3701.

This part is drafted in accordance with the rules given in GB/T 1.1-2009.

This part is proposed and managed by the National Certification and Accreditation Administration.

This section drafted by. Shanghai Entry-Exit Inspection and Quarantine Bureau of the People's Republic of China, Shanghai Institute of Technology Electromechanical Testing Technology, Chinese Xiamen Entry-Exit Inspection and Quarantine Bureau of the Republic of China, Chongqing Entry-Exit Inspection and Quarantine Bureau of the People's Republic of China

1 Scope

This part of SN/T 3701 specifies the inspection technical requirements for the stamping machine tools (hereinafter referred to as the old machine tools) that import old processed metals.

This section applies to pre-shipment inspection and arrival inspection of imported old machine tools.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only the dated version applies to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB 4584-2007 Technical conditions for photoelectric protection devices for presses GB/T 5091-2011 Technical requirements for safety devices for presses GB 5226.1-2008 Mechanical safety machinery and electrical equipment - Part 1. General technical conditions GB/T 12265.3-1997 Mechanical safety to avoid the minimum spacing of various parts of the human body GB/T 12801-2008 General rules for safety and hygiene of production processes GB 15760-2004 General technical requirements for safety protection of metal cutting machine tools GB 17120-2012 Forging machinery safety technology GB/T 17888.1-2008 Mechanically safe access to machines - Part 1. Part 1 Choice of application GB/T 17888.4-2008 Safety of machinery into machinery - Part 4. Fixed ladders GB/T 19876-2012 Mechanical safety and positioning of safety guards related to the approach speed of human body parts GB/T 23281-2009 Forging machinery noise sound pressure level measurement method GB/T 23821-2009 Mechanical safety to prevent the upper and lower limbs from reaching the safe distance of the danger zone GB/T 24343-2009 Industrial machinery electrical equipment insulation resistance test specification GB/T 24388-2009

bending machinery noise limit GB/T 24389-2009 Shear mechanical noise limit GB/T 26483-2011 mechanical press noise limit GB/T 26484-2011 Hydraulic machine noise limit SN/T 3247-2012 General requirements for inspection technical requirements for imported used machinery products

3 Terms and definitions

The following terms and definitions apply to this document.

Metalworking stamping machine pressing machines for metal processing the punching machine includes a punch press, a mechanical press, a hydraulic press, a shearing machine, and a bending machine.