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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 3692-2013

**Guideline for lubricant used in export food manufacture
(English Translation)**

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Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

This standard is proposed and managed by the National Certification and Accreditation Administration Committee.

This standard was drafted. People's Republic of China Shandong Exit Inspection and Quarantine, the State Food Safety Hazard Analysis and Critical Control Point should with research centers, the National Certification and Accreditation Administration Committee.

1 Scope

This standard specifies the use of food science food machinery lubricant manufacturer, and based lubricant selection, use, management and supervision this requirement.

This standard applies to the export of food production enterprises use for food machinery lubricants, selection, management and control, but also for regulatory and recognition Permit personnel as food producers and food machinery lubricants regulatory certification basis.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB 4853 food grade white oil GB/T 12494 food machinery dedicated white oil GB 15179 Food Machinery Grease Requirements GB/T 22000-2006 food safety management system for any organization in the food chain

3 Terms and Definitions

GB/T 22000-2006 define the following terms and definitions apply to this document.

Food grade lubricants foodgradelubricant in the food, cosmetics, pharmaceuticals and other manufacturing and processing and packaging process, can be used for incidental, technically impossible to completely avoid the product will and/or packaging used lubricant lubrication points come into contact, even accidental contact with the product is not the product will affect product safety Pollution.

Note: The product may also be called accidental contact lubricant lubricantwithincidentalproductcontact, such lubricants to meet the functional premise as far as possible Reduce the dosage.

Non-product contact lubricant non-contactproductlubricant Allows repair or maintenance use in the production area are not allowed contact with the product contact surfaces, products, raw materials and packaging materials, lubrication material.

4 General requirements

Food production and processing enterprises should be in accordance with the requirements of 5 to 8 proposed food safety hazards due to the contamination of food machinery lubricants produced feed Line analysis and control.

The production process where the presence of the lubricant may occur in direct contact with food lubrication points are required to use food-grade lubricants. Non-direct contact Lubrication points should be drawn in accordance with the hazard analysis and risks, and the appropriate choice of lubricant.