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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 1636.9-2005

**Import and export of tire testing procedures - Part 9: force car
tires**

进出口轮胎检验规程 第9部分：力车轮胎

(English Translation)

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Foreword

SN/T 1636 "Import and Export Tire Inspection Regulations" is divided into 11 parts.

- Part 1. General requirements for quality and safety;
- Part 2. Sampling methods;
- Part 3. Appearance quality inspection;
- Part 4. Car tires;
- Part 5. Truck tires;
- Part 6. Motorcycle tires;
- Part 7. Industrial vehicle pneumatic tires;
- Part 8. Agricultural tires;
- Part 9. Force car tires;
- Part 10. Construction machinery tires;
- Part 11. Pneumatic tire inner tube.

This part is the ninth part of SN/T 1636.

Appendix A of this section is a normative appendix.

This part is proposed and managed by the National Certification and Accreditation Administration.

This section drafted by. Liaoning Entry-Exit Inspection and Quarantine Bureau of the People's Republic of China, Shandong Entry-Exit Inspection and Quarantine Bureau.

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This section is the first industry standard for entry-exit inspection and quarantine.

SN/T 1636.9-2005

Import and export tire inspection procedures Part 9. Force tires

1 Scope

This section specifies the import and export force tires (force tires, inner tubes), including bicycles, human tricycles and trolleys.

Determination of samples, inspections, inspection results and disqualification.

This section does not apply to tubular racing tires and non-pneumatic tires.

2 Normative references

The provisions in the following documents become the provisions of this part by reference to this part of SN/T 1636. For dated references, all subsequent amendments (not including errata content) or revisions do not apply to this section, however, an agreement is reached under this section.

The parties studied whether the latest version of these documents could be used. For undated references, the latest edition applies to this section.

GB/T 2828.1-2003 - Sampling procedures for sampling by sampling - Part 1 .
Batch-to-batch inspections by Retrieving Quality of Acceptance (AQL) Plan (ISO 2859-1:1999, IDT) GB/T 8170-1987 numerical rounding rules GB/T 1702 truck tires (GB/T 1702-1997, eqvJISK6302..1994) GB/T 1703 inner tire (GB/T 1703-1997, eqvJISK6304..1994)

3 Terms and definitions

The following terms and definitions apply to this section.

The same variety produced under the same conditions is an inspection lot.

The basic unit divided to meet the needs of the sampling test.

If one or more Class A are unqualified, there may be a Class B or Class C unqualified unit product.

One or more Class B unqualified, but does not contain Class A unqualified unit products, or may have Class C unqualified units product.

One or more Class C unqualified, but does not include Class A and Class B unqualified unit products.

4.1 Sampling plan

A sampling plan is tested batch by batch according to GB/T 2828.1-2003.

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