

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 1631.6-2012

Replacing SN/T 0359-1995

**Rules for the inspection of machines for import and export. Part
6: Shaping machine**

进出口机床产品检验规程 第6部分：牛头刨床

(English Translation)

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Foreword

SN/T 1631 "import and export of machine tools for the inspection," is divided into six parts.

- Part 1. General requirements;
- Part 2. CNC machine tools;
- Part 3. grinder;
- Part 4. Grinders;
- Part 5. WEDM;
- Part 6. Shaper.

This section SN/T 1631 Part 6.

This section drafted in accordance with GB/T 1.1-2009 given rules.

The partial replacement of SN/T 0359-1995 "Shaper export inspection procedures." this section compared with the SN/T 0359-1995, the main technical changes are as follows.

- Modify the scope of this section relates about;
- Adjust and add some reference standards;
- Modify the standard structure, terminology and testing to refine the content type testing.

This section proposed and managed by the National Certification and Accreditation Administration Committee.

Introduction

"Import and export of machine tools for the inspection," the import and export of machine tool inspection work in accordance with the import and export of machine tool inspection play a guiding and normative role.

With China's accession to the World Trade Organization (WTO) and the revised "People's Republic of China Import and Export Commodity Inspection Law" Import and Export Commodity Inspection Test pattern has undergone great changes, therefore, the inspection and quarantine departments in charge of the State to establish a system of inspection and quarantine standards. This part belongs to inspection the fourth layer (mechanical and electrical test Standard System Layer) --- personality criteria for the inspection of special requirements Shaper quarantine standard system.

Import and export of machine tool inspection procedures Part 6. Shaper

1 Scope

This section SN/T 1631 provides for import and export Shaper of sampling, testing, test results and determination unqualified disposal.

This section applies to the import and export inspection Shaper.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 191 Packaging - Pictorial signs GB 5226.1-2008 Safety of machinery electrical equipment Part 1. General technical conditions GB/T 9061 General technical conditions for metal cutting machine tools GB/T 13264 percent nonconforming small lot sampling inspection procedures and sample forms GB 15760-2004 Metal-cutting machine tool safety general technology condition GB/T 16769 Metal Cutting Machine noise level measurement method JB/T 3362.1-2006 Shaper - Part 1. Parameters JB/T 3362.2-2011 Shaper - Part 2. Testing of the accuracy JB/T 3362.3-2006 Shaper - Part 3. Technical requirements Basic requirements SN/T 0002 Electromechanical Import and Export Commodity Inspection Machine written procedure SN/T 2755.4 industrial products export enterprise management - Part 4. Test the basic requirements of regulation

3 Terms and definitions

SN/T 0002 and SN/T 2755.4 and define the following terms and definitions apply to this document.

Inspection Lot the same size/model for the implementation of inspection and collection, and under the same conditions produced a number of units of the product (referred batch).

Type Test mode modeoftypetest Mandatory requirements based on national technical specifications type tests, batch import and export commodities or pumping grant implementation sampling, testing and inspection Conformity assessment activities.

Compliance Verification mode modeofcomplianceverification According to the mandatory requirements of national technical specifications, conformity assessment of import and export commodities inspection of the technical documentation and the necessary sampling inspection activity.