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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 1631.2-2005

**Rules for the inspection of machine tools for import and export.
Part 2: CNC machine tools**

进出口机床产品检验规程 第2部分：数控机床
(English Translation)

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Table of Contents

- Foreword
- Introduction
- 1 Scope
- 2 Normative references
- 3 Terms and definitions

Foreword

SN/T 1631 "Inspection Procedures for Import and Export Machine Tool Products" consists of several parts, and its expected structure is.

--- Part 1. General requirements;

--- Part 2. CNC machine tools;

--- Part 3. Horizontal CNC lathe.

This part is the second part of SN/T 1631 and should be used in conjunction with Part 1.

Appendix A of this section is a normative appendix.

This part is proposed and managed by the National Certification and Accreditation Administration.

This section drafted by. Shanghai Entry-Exit Inspection and Quarantine Bureau of the People's Republic of China.

Introduction

"Import and Export Machine Tool Inspection Regulations" is the basis for the inspection of import and export machine tool products, and guides the inspection of import and export machine tool products.

And normative role.

With the amendment of China's accession to the World Trade Organization (WTO) and the "Import and Export Commodity Inspection Law of the People's Republic of China", import and export commodity inspection the inspection work mode has undergone great changes. To this end, the national inspection and quarantine authorities have established a system of inspection and quarantine standards.

This part belongs to the fourth layer of the inspection and quarantine standard system (the

third layer of the professional standard system for electromechanical inspection)---personality standard, which is CNC machine tool Special requirements for inspection.

Import and export machine tool product inspection procedures Part 2. CNC machine tools

1 Scope

This section specifies the requirements, inspection and judgment of CNC machine tools for import and export.

This part is applicable to the inspection of all kinds of import and export CNC machine tools (including machining centers).

2 Normative references

The following documents and the provisions in the documents listed in Appendix A are incorporated by reference in this section. Any dated Reference documents, all subsequent amendments (not including errata content) or revisions do not apply to this section, however, encouragement under this Part the parties that reached the agreement examined whether the latest version of these documents could be used. For undated references, the latest edition applies.

In this section.

GB/T 191 packaging storage and transportation icon GB 5226.1-2002 Mechanical safety machinery and electrical equipment - Part 1. General technical conditions General technical conditions for GB 9061 metal cutting machine tools GB 15760-1995 General technical requirements for safety protection of metal cutting machine tools JB/T 8356.1 Machine Tool Packaging Technical Conditions JB/T 8356.2 machine tool box JB/T 8356.3 Medium and small wooden boxes for machine tool packaging JB/T 8832-2001 General technical conditions for CNC machine tools Basic requirements for the preparation of SN/T 0002 import and export electromechanical commodity inspection procedures

3 Terms and definitions

The terms and definitions established by SN/T 0002 and the following terms and definitions apply to this part of SN/T 1631.

Conducting type tests in accordance with the mandatory requirements of national technical specifications, conducting batch inspections on products according to on-site inspection regulations, and the conformity assessment activities of the quality management system implementation supervision.

Conformity requirements for inspection and technical documents and necessary sampling inspections for import and export commodities in accordance with the mandatory

requirements of national technical specifications activity.

According to the mandatory requirements of the national technical specifications, the import and export commodities shall be subject to the conformity assessment activities of sampling, inspection and inspection batch by batch or batch.

Conduct conformity assessment activities for all inspections and inspections of import and export commodities in accordance with the mandatory requirements of national technical specifications.