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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 1497.2-2005

**Rules for the inspection of native and douppion silk in cones
for export**

出口筒装土丝、筒装双宫丝检验规程

(English Translation)

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Foreword

Appendix A of this standard is a normative appendix.

This standard is proposed and managed by the National Certification and Accreditation Administration.

This standard was drafted. Zhejiang Entry-Exit Inspection and Quarantine Bureau of the People's Republic of China.

1 Scope

This standard stipulates the sampling, inspection and inspection results of the export tube-loaded soil and tube-mounted double-gong silk.

This standard applies to the inspection of the export of tubular soil and tubed double palace silk. It is also suitable for the inspection of other tubular wire and tubed double palace wires.

2 Normative references

The terms in the following documents become the terms of this standard by reference to this standard. All dated references, followed by all Modifications (not including errata content) or revisions do not apply to this standard, however, parties to agreements based on this standard are encouraged to study if it is possible to use the latest version of these files? For undated references, the latest edition applies to this standard.

FZ/T 42005-1998 silkworm double palace silk SN/T 0516-1995 Export soil inspection standard

3.1 Group batch

Each batch is 10 boxes, and less than 10 boxes are calculated in batches.

3.2 Sampling method

Sampling should be carried out throughout the different parts of the box.

3.3.1 Appearance inspection sample

50% of each batch is drawn.

3.3.2 Quality inspection sample

Each batch is extracted from the upper and lower parts of the wire box, and each barrel is limited to one tube.

3.3.3 Weight inspection sample

Four sample tubes were taken from the quality inspection sample tube, and the weight inspection sample was stripped. Two copies per batch, two per serving.

Note: If the quality inspection sample wire needs to be put back again after inspection, the 10 quality inspection samples can be taken out, and the weight inspection sample wire can be stripped and put into a box.

In the middle, after the whole batch of silk is weighed, it is taken out for quality inspection. After the quality inspection, 10 quality inspection samples were returned to the box.

4.1.1 Inspection tools

Inspection table; built-in daylight fluorescent lamp, the light of which is illuminated on the end face of the wire or the flat tube of the lamp is 450lx~500lx or a light cover device.

4.1.2 Inspection method

The appearance test is a sensory test. Remove the wire material from the tube and place it on the inspection table. The head is up, and the tube is tilted by hand and rotated for one week.

Check the end face and side of the package.

4.1.3 Defect processing

Eliminate all kinds of threaded tubes. The defect reached Table A. In the case of the specified quantity, the entire batch of silk shall be endorsed.

4.1.4 Appearance grading

Appearance inspection is divided into good, ordinary, slightly inferior and graded products.