

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 1153-2002

Import and export bicycle tire inspection procedures

进出口自行车轮胎检验规程

(English Translation)

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Foreword

According to the characteristics of entry-exit inspection and quarantine work, refer to GB/T 1702-1997 "Strike tires" to develop this standard to meet export the need for driving tire inspection.

Since this standard focuses on the inspection of safety performance items for exporting bicycle tires, the size and basic dimensions of bicycle tires are not considered.

Parameters, so the tire's ozone aging resistance test is not included in this standard. Compared with GB/T 1702-1997 "Car tires", the department of this standard the sub-security project requirements are more specific and slightly improved.

This standard is proposed and managed by the National Certification and Accreditation Administration.

1 Scope

This standard specifies the sampling, inspection and inspection results of import and export bicycle tires.

This standard applies to the inspection of import and export bicycle pneumatic tires.

This standard does not apply to the inspection of tubular racing tires and non-pneumatic tires.

2 Reference standard

The terms in the following documents become the terms of this standard by reference to this standard. All dated references, followed by all Modifications (not including errata content) or revisions do not apply to this standard, however, parties to agreements based

on this standard are encouraged to study is it possible to use the latest version of these files? For undated references, the latest edition applies to this standard.

GB/T 1702-1997 bicycle tire GB/T 2828-1987 Batch-by-batch inspection sampling procedure and sampling table (for continuous batch inspection) GB/T 2829-2002 Periodic inspection count sampling procedures and tables (applicable to the inspection of process stability)

3 Terms and definitions

The following terms and definitions apply to this standard.

Inspection lot lot of inspection the unit product that is produced under the same production conditions and the same type of production under the same contract for the implementation of the inspection is called the inspection lot.

Call the batch.

4.1.1 Sampling conditions for type test

The extraction of the type test sample unit may be in the formation or after the formation of the batch, but it should be ensured that the obtained sample can represent the manufacture of the cycle.

technique level.

4.1.2 Sampling conditions for settlement inspection

The collection of the delivery test sample unit should be after the batch is formed.

4.2.1 Type test sampling plan

The inspection procedure and inspection implementation of the type test shall be carried out in accordance with the provisions of GB/T 2829-2000.

The type test uses a sampling inspection program to determine the level II; see Table 2 and Table 3 for details.

4.2.2 Settlement inspection sampling plan

The inspection procedures and inspection implementation of the settlement inspection shall be carried out in accordance with the provisions of Chapters 3 and 4 of GB/T 2828-1987.

The settlement inspection item is the appearance quality inspection. A normal inspection once sampling plan is used, and the special inspection level is S-4. Strictness of inspection According to the 4.6.3 transfer rule in GB/T 2828-1987. The qualified quality level is. Class A AQL value is 1.0; Class B AQL value is 2.5;

Class C AQL value 4.0.

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