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SN

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 0400.8-2005

Replacing SN 0400.7-1995

**Rules for inspection of canned food for import and export. Part
8: Packing**

进出口罐头食品检验规程 第8部分：包装

(English Translation)

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Foreword

SN/T 0400 "Import and Export Canned Food Inspection Regulations" is divided into 12 parts.

- Part 1. General;
- Part 2. raw and auxiliary materials;
- Part 3. Processing hygiene;
- Part 4. Containers;
- Part 5. Canned;
- Part 6. Thermal sterilization;
- Part 7. Finished product;
- Part 8. Packaging;
- Part 9. Labels;
- Part 10. retort pouch food;
- Part 11. Glass containers;
- Part 12. Port inspection.

This part is the eighth part of SN/T 0400. This section refers to Good Manufacturing Practices (GMP), Hazard Analysis, and Critical Control Points.

(HACCP) and other internationally accepted food safety control system requirements, combined with the characteristics of China's canned food production, trade and inspection write.

This part replaces SN 0400.7-1995 "Package of Export Canning Inspection Regulations".

This section is revised on the basis of SN 0400.7-1995. The main changes compared with

SN 0400.7-1995 are as follows.

---In the case of China's accession to the WTO, taking into account the principle of national treatment, the original inspection procedures for canned food only were changed.

Become a canned food inspection procedure for import and export;

--- The canned food is divided into net weight $\leq 4.5\text{kg}$, $4.5\text{kg} \sim 20\text{kg}$. According to cans with the characteristics of the same net weight, the sampling plan, the inspection and the determination and disposal of the test results are set separately;

--- Set a sampling plan for non-continuous batches for canned foods with a net weight of $\leq 4.5\text{kg}$;

---The cans are divided into metal containers, glass containers and composite containers by packaging materials, and different inspections are set separately.

content;

--- According to GB/T 2828 "Batch-by-batch inspection sampling procedure and sampling table (for continuous batch inspection)" and CAC/RM42 the Sampling Plan for Prepackaged Foods determines the sampling plan.

This part is proposed and managed by the National Certification and Accreditation Administration.

This section drafted by. Shanghai Entry-Exit Inspection and Quarantine Bureau of the People's Republic of China, Anhui Entry-Exit Inspection and Quarantine Bureau, Guangdong Entry-Exit Inspection and Quarantine Bureau of the People's Republic of China.

1 Scope

This part of SN/T 0400 specifies the determination of the sampling, inspection and inspection results of canned food packaging.

This section applies to the inspection of the inner and outer packaging of canned food.

2 Normative references

The terms in the following documents become the provisions of this section by reference to this part of SN/T 0400. For dated references, all subsequent amendments (not including errata content) or revisions do not apply to this section, however, an agreement is reached under this section.

The parties studied whether the latest version of these documents could be used. For undated references, the latest edition applies to this section.

SN/T 0400.9 Inspection rules for canned foods and cans - Part 9. Labels

3 Terms and definitions

The following terms and definitions apply to this part of the SN/T 0400.

Upon inspection or audit records, it was found that the whole batch of cans had serious defects in safety and hygiene, and could not be identified by processing and finishing.

Completely eliminated; the number of serious defects found by the inspection is large; although it has been found that there are serious defective cans after processing and finishing, it is judged as the final unqualified, and is not allowed.

Processing and finishing.

4.1.1.1 Normal inspection

In general, the sampling inspection is carried out according to the normal inspection sampling plan, and the inspection level (IL) is I; the qualified quality level of the general defect (AQL) is 1.0, the quality level of serious defects (AQL) is 0.010, and the sampling plan should meet the requirements of Table 1.

Batch range/can

Number of samples/

General defect	serious defect	Qualified judgment number	Ac/can	Number of failure judgments (processing)	Re/can	Qualified judgment number	/Number of failure judgments
Allow processing	Finishing/can	Strict Re-inspection/can	Whole batch not	Qualified/can			
<=3200	50	1	2	0	1	3201~10000	80
2	3	0	1	10001~35000	125	3	4
0	1	2	35001~150000	200			
5	6	0	1	2	150001~500000	315	7
8	0	1	2	3	>500000	500	10
	11	0	1	2~3	4		