

ICS 55.080
CCS A 82

SN

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SN/T 0268-2014

Replacing SN/T 0268-1993

**Rules of the inspection of transport packaging for export
commodities. Composite paper-plastic sacks**

出口商品运输包装 纸塑复合袋检验规程

(English Translation)

Issued on: April 9, 2014

Implemented on: November 1, 2014

Issued by: General Administration of Customs

Table of Contents

- Foreword
- 1 Scope
- 2 Normative references
- 4.1 Sampling Guidelines
- 4.2 Inspection Lot

Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

Instead of the standard SN/T 0268-1993 "export commodities transport packaging paper-plastic bags for the inspection." this standard compared with SN/T 0268-1993, the main technical changes are as follows.

- Modify the Chapter 1 title and content;
- Amend the title of Chapter 2;
- Modifications and additions of the reference standard;
- Original standard 4.1 "Visual inspection sampling reference GB 2828; performance test sample reference GB 8947 and GB 4857.5" is amended as "Visual inspection sampling reference GB/T 2828.1-2012 provisions were (normal inspection single sampling plan special inspection level S-3, the reception quality limit AQL = 6.5); reference sample performance test GB/T 8947 and GB 19270; TESTING reference sample GB/T 5009.60";
- Original standard 4.4 "Performance testing of samples from the appearance inspection of the bag-like pouch extraction" to "physical and chemical properties testing and inspection Sample bags taken from the inspection look like bag. Sample bags for Physical Testing of sampling, transfer and other processes should prevent contaminated dye";
- 5.1.1 Standard original "pocket" to "clean";
- Table 4, the original standard "light and heavy defect" was changed to "C, B";
- Table 4 modify the original standard "stitched composite" technical requirements "of 10 to 12 gauge needle/10mm" was changed to "gauge the 10 to 12-pin/100mm ", the "paper-plastic composite surface neat "to" stratification";
- Table 5 --- the original standard "Batch failed to determine the number 10001 ~ 35000 3" to "4";

- The 5.1.3 "If a sample bag has three light defect or a defect heavy unqualified" to "if a sample bag has three class C defects or a Class B defects";
- Original standard 5.2.3.1 "GB 1040" changed to "GB/T 8947";
- Table 6, the original standard unit "N" changed to "N/50mm"; tensile force "vertical, horizontal, side, bottom-adhesive, side seam towards the bottom" was revised to "Longitudinal, transverse, to bond, to the seam allowance, sew the bottom"; Remove peel force;
- 5.2.5 original standard "vertical impact drop test" to "drop test";
- Original standard 5.2.5.1 "GB 4857.5" changed to "GB 19270";
- 5.2.5.4 original standard was revised to "bag drop 3 times, the first wide flat surface down; the second flat narrow face down; the third ends down drop";
- Original standard 6 "Analyzing General" to "judgment General"; and to add "and belong to food packaging bags must TESTING qualified";
- Increased the official publication of the principles of normative references other than the standard anthology compliance;
- Increasing the standard tables of the table title;
- 4.3.3 increase the number of physical and chemical sampling reference GB/T 5009.60, to meet the needs of the physical and chemical detection;
- Increase 5.3,5.3.1,5.3.2,5.3.3, Table 7;
- Increase 7,7.1,7.2;
- Delete the original standard table 3 peel force test;
- Delete the original standard table 4 "pocket" to increase "clean" project;
- 5.2.1 delete the original standard "peel force";
- Delete the original standard 5.2.4,5.2.4.1,5.2.4.2.

This standard is proposed and managed by the National Certification and Accreditation Administration Committee.

1 Scope

This standard specifies the export transport packaging paper-plastic bag classification, sampling, testing, determination of general and unqualified batch disposal content.

This standard applies to exports of non costumes transport of dangerous goods packaging paper-plastic composite bag test.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 2828.1-2012 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch test sample plan GB/T 5009.60 food packaging, polyethylene, polystyrene, polypropylene moldings health standard analytical methods of GB/T 8947 composite plastic bags GB 9683 Hygienic standard for composite laminated food packaging bag GB 19270 waterway transport of dangerous goods packaging inspection and safety regulations Category 3 Press Packaging loading mass range is divided into two kinds of Type A and B (see Table 1).

Table 1 paper bag free in kilograms

Type A Type B Type

Allow loading mass 4 Sampling

4.1 Sampling Guidelines

Visual inspection sampling reference GB/T 2828.1-2012 provisions were (normal inspection single sampling plan special inspection level S-3, then Quality income limit AQL = 6.5); performance test sample according to GB/T 8947 and GB 19270; such as food packaging, the need for physical and chemical testing, Physical Testing and sampling reference GB/T 5009.60.

4.2 Inspection Lot

In the same materials, the same structure, the same processing technology into a paper bag inspection lot, the maximum quantities of 100,000.