Chinastandards.org

CCS J46

SJ

INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

SJ 3009.2-1988

Combined dies--R bend point

组合冲模 R弯曲刃口

(English Translation)

Issued on: March 28, 1988 **Implemented on: December 1, 1988**

Issued by: Ministry of Industry and Information Technology

Preview: page 1 of 3 shown, 8 in the full document. Complete English PDF, instant download:
https://chinastandards.org/standards/sj-3009-2-1988

Chinastandards.org

Table of Contents

[Preview only]
1 Scope
2 Normative References
2.1 Terms
3 Terms and Definitions
4 Overview
4.1 General requirements
5 Technical Requirements
6 Calibration conditions
6.1 Environmental conditions
6.2 Measurement standards and other equipment
7 Calibration items and calibration methods
7.1 Calibration Items
7.2 Calibration method
8 Expression of calibration results
9 Recalibration interval

1 Foreword

SJ 3009.2-1988 was issued by Ministry of Industry and Information Technology on 28 March 1988 and has been in force since 1 December 1988.

It is one of 5 parts of the SJ 3009 series.

The SJ prefix, without a suffix, marks a mandatory standard: within its scope, compliance is required.

2 Scope Preview

This standard specifies the detailed requirements for the combination of the parts of the die. Issued on 3/28/1988, in force from 12/1/1988.

SJ 3009.2-1988 is filed under Chinese Standard Classification J46, in the field of machinery.

This catalogue holds 1,191 other SJ standards without an ICS number.

Preview: page 2 of 3 shown, 8 in the full document. Complete English PDF, instant download:
https://chinastandards.org/standards/sj-3009-2-1988

In this catalogue, SJ standards carry edition years from 1965 to 2021.

3 About this standard

Sector: Electronics Industry Standard

Issued by: Ministry of Industry and Information Technology

English translation: about 8 pages (approximate)

Chinese original: about 2,285 characters

4 Related standards

Other parts of this standard:

SJ 3009.1-1988 - Combined dies--R bend point

SJ 3009.3-1988 - Combined dies--pi -form bend point

SJ 3009.5-1988 - Combined dies--Upper bending point

SJ 3009.6-1988 - Combined dies--Bending point

Standards on related subjects:

GB/T 6110-2021 - Drawing dies-Carbide alloy drawing dies-Structural types and dimensions

JB/T 3943-2017 - Drawing dies - Carbide drawing dies - Technical requirements

JB/T 6057-1992 - Steels for moulding parts of plastic moulds and their heat treatment - Technical specifications

5 Classification and status

Chinese Standard Classification (CCS): J 46

Prefix SJ: mandatory standard.

Preview: page 3 of 3 shown, 8 in the full document. Complete English PDF, instant download:
https://chinastandards.org/standards/sj-3009-2-1988