

ICS 91.200
CCS P 72

SH

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SH/T 3530-2011

Replacing SH/T 3530-2001

**Technical specification for vertical cylindrical steel storage tank
in petrochemical industry**

石油化工立式圆筒形钢制储罐施工技术规范
(English Translation)

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What this standard covers

This standard specifies the vertical cylindrical steel welded tank construction process and construction methods, provides prefabricated, assembly, welding and other process control, quality standards and inspection and test. This standard applies to carbon steel, low alloy steel and austenitic stainless steel pressure tank construction. This standard does not apply to vertical cylindrical construction of cryogenic tanks.

Document data

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Standards quoted by this document

GB 985.1; GB 985.2; GB/T 3965; GB 50128-2005; GB 50484; JB 4708; JB/T 4730.2; JB/T 4730.3; JB/T 4730.4; JB/T 4730.5; SH/T 3503; SH/T 3507; SH/T 3522; SH/T 3528; SH/T 3543; national quality pot [2003] No. 248 special equipment for nondestructive testing personnel appraisal and supervision rules; GB 50393