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CCS P 72

SH

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SH/T 3526-2015

Replacing SH/T 3526-2004

**Welding specification of dissimilar steels in petrochemical
industry**

石油化工异种钢焊接规程

(English Translation)

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Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This standard specifies requirements for dissimilar steel welding procedure qualification, welder qualification, welding procedure, welding inspection and post-weld heat treatment. This standard applies to welding of arc welding, tungsten arc welding, MIG welding and submerged arc welding of dissimilar steel welding joint of petrochemical, coal chemical, natural gas chemical equipment and pipeline. B) welding of different austenitic stainless steels; c) welding of ferritic steels to austenitic stainless steels; d) surface wear, resistance to abrasion and corrosion of the surface layer; b) welding of dissimilar austenitic steels; Corrosion surfacing welding.

Document data

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Standards quoted by this document

GB 150; GB/T 3375; GB/T 4842; GB 50236; GB 50484; GB 50517; NB/T 47014; NB/T 47015; NB/T 47013; JB/T 3223; SH 3501; SH/T 3517; SH/T 3520; SH/T 3554; HG/T 2537; TSG Z6002