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SH

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SH/T 3525-2015

Replacing SH/T 3525-2004

**Welding specification of low temperature steel in petrochemical
industry**

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What this standard covers

This standard prescribes requirements for material acceptance, welding procedure qualification and welder examination, welding preparation, welding process, post weld heat treatment and welding inspection of cryogenic steel. This standard applies to the welding of arc welding, submerged arc welding, tungsten gas welding and MIG welding of cryogenic steel equipment and pipelines for petrochemical, natural gas chemical and coal chemical engineering.

Document data

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Standards quoted by this document

GB 150; GB/T 229; GB/T 983; GB/T 3375; GB 3531; GB/T 4842; GB/T 5117; GB/T 12470; GB/T 13814; GB/T 14976; GB/T 15620; GB/T 17493; GB/T 17854; GB/T 18984; GB 19189; GB 24510; GB 24511; NB/T 47009; NB/T 47010; NB/T 47013; NB/T 47014; NB/T 47018; JB/T 3223; SH/T 3517; SH/T 3526