

ICS 75.180.99
CCS P 72

SH

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SH/T 3524-2009

Replacing SH 3524-1999

**Technical specification of site assembling and welding for
petrochemical static equipment**

石油化工静设备现场组焊技术规程

(English Translation)

Issued on: December 4, 2009

Implemented on: June 1, 2010

Issued by: Ministry of Industry and Information Technology

Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This standard specifies the design pressure less than 10 MPa (including vacuum), the design temperature is higher than -20°C static device petrochemical site welding construction techniques and quality requirements. This standard applies to the construction of petrochemical engineering construction, renovation, expansion project site welding equipment, not for spherical storage tanks, steel vertical cylindrical tanks, vertical cylindrical cryogenic tanks, aluminum silo, site welding gas tank.

Document data

International classification (ICS): 75.180.99.

Chinese classification (CCS): P72.

Estimated length of the Chinese original: 45,430 words.

Supersedes the earlier edition SH 3524-1999.

Standards quoted by this document

GB/T 229; GB 50236; GB 50461; GB 50484; JB 4708; JB/T 4730.2; JB/T 4730.3; JB/T 4730.4; JB/T 4730.5; JB 4744; JB/T 4747; SH/T 3503; SH/T 3542; SH/T 3543; national food safety pan hair [1999] No. 154 "Pressure vessel Safety Technology Supervision"; national quality pot [2002] No. 109 " boiler and Pressure vessel and Pressure Piping welders and management rules "; national quality pot [2003] No. 248 "special equipment for nondestructive testing personnel appraisal and supervision rules."