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SH

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

SH/T 3513-2019

Replacing SH/T 3513-2009; SH/T 3605-2009

**Specification for construction and acceptance of vertical
cylindrical silos**

立式圆筒形料仓施工及验收规范

(English Translation)

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What this standard covers

This standard specifies the requirements for materials, manufacturing, installation, testing and engineering acceptance of vertical cylindrical welding silos (hereinafter referred to as silos). This standard applies to petrochemical construction projects where the design positive pressure is not more than 20kPa (g) (0.02MPa (g)), the negative pressure is not less than -5kPa (g) (-0.005MPa(g)), and the volume is not less than 50m³ Vertical cylindrical welding silo.

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Standards quoted by this document

GB/T 4842; GB 50484; JB/T 3223; JB/T 4734; NB/T 47013; NB/T 47014; SH/T 3078; SH/T 3503; SH/T 3507; SH/T 3510; SH/T 3543; SH/T 3548