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CCS Y 28

**QB**

**LIGHT INDUSTRY STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**QB/T 5415-2019**

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**Polylactic acid injection moulding tableware**

聚乳酸注塑餐具

**(English Translation)**

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### What this standard covers

This standard specifies the terms and definitions, classification and marking, requirements, test methods, inspection rules, marking, packaging, transportation and storage of polylactic acid injection molding tableware. This standard applies to tableware such as bowls, plates, cups, knives, forks, spoons, chopsticks and toothpicks used for catering, including cold and hot tableware, made of polylactic acid resin as the main raw material and manufactured by injection molding process.

### Document data

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### Standards quoted by this document

GB/T 2828.1-2012; GB/T 2918; GB 4806.7; GB 5009.156; GB/T 19276.1-2003; GB/T 19276.2-2003; GB/T 19277.1-2011; GB/T 19277.2-2013; GB 31604.2; GB 31604.7; GB 31604.8; GB 31604.9