

ICS 61.080
CCS Y 17

QB

**LIGHT INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

QB/T 4924-2016

**Industrial sewing machine. Automatic shirt button hole sewing
unit**

工业用缝纫机 自动门襟钉钮扣缝纫单元

(English Translation)

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What this standard covers

This International Standard specifies the terms and definitions, product classification, requirements, test methods, inspection rules, marking, packaging, transport and storage of automatic button-button sewing units for industrial sewing machines. This standard is applicable to the sewing unit (hereinafter referred to as "product") of automatic button-button buttons for shirts, casual shirts and other clothing.

Document data

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Standards quoted by this document

GB/T 191-2008; GB/T 3797-2005; GB/T 4515-2008; GB/T 6388-1986; GB/T 12113-2003; GB/T 13384-2008; GB/T 17626.2-2006; GB/T 17626.4-2008; GB/T 24342-2009; GB/T 30420.1-2013; GB/T 30421-2013; QB/T 1177-2007