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ICS 61.080
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QB

LIGHT INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

QB/T 4391-2026

Replacing QB/T 4391-2012

Industrial sewing machine - Feed-off-the-arm and chain stitch sewing machine

工业用缝纫机 肘型筒式链式线迹缝纫机

(English Translation)

Issued on: February 13, 2026 **Implemented on: September 1, 2026**

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Foreword

QB/T 4391-2026 is a recommended industry standard of the People's Republic of China in the Light Industry sector, approved and issued by the Ministry of Industry and Information Technology on 13 February 2026, with effect from 1 September 2026.

This edition replaces QB/T 4391-2012.

Classification: ICS 61.080; CCS Y17.

1 Scope

QB/T 4391-2026 deals with an industrial sewing machine of the feed-off-the-arm type that forms a chain stitch. It belongs to the series of standards for industrial sewing machines and is a product standard, so it concerns the machine itself as a finished piece of equipment made for factory use rather than for the home. The document addresses the machine as a product that manufacturers build and buyers purchase and put into service, under the title "Industrial sewing machine - Feed-off-the-arm and chain stitch sewing machine".

Sewing machine manufacturers, clothing and textile factories that buy such machines, distributors and inspection laboratories are typical users. The standard is voluntary, as the /T in its code shows. The Ministry of Industry and Information Technology issued it on 13 February 2026 and it takes effect on 1 September 2026. It replaces QB/T 4391-2012.

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