

ICS 67.260
CCS X 99

QB

**LIGHT INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

QB/T 4225-2025

Replacing QB/T 4225-2011

Beer and beverage machinery - Bottles (cans) depalletizer

制酒饮料机械 瓶（罐）卸垛机

(English Translation)

Issued on: December 17, 2025

Implemented on: July 1, 2026

Issued by: Ministry of Industry and Information Technology

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What this standard covers

This standard specifies requirements?including basic requirements, operational performance, mechanical safety, and electrical safety?for bottle (or can) depalletizers used in the beverage and liquor industries. It describes corresponding test methods and specifies operating conditions, inspection rules, and requirements for marking, packaging, transportation, and storage, while also providing details on types, models, and basic parameters to facilitate technical specifications. This document applies to the design, production, inspection, and application of depalletizing and conveying equipment used in the alcoholic beverage machinery industry for products?such as bottles or cans made of glass, plastic, ceramic, or metal?that have been stacked onto pallets.

Document data

International classification (ICS): 67.260.

Chinese classification (CCS): X99.

Estimated length of the Chinese original: 14,143 words.

Supersedes the earlier edition QB/T 4225-2011.