

ICS 67.260
CCS X 99

QB

**LIGHT INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

QB/T 4213-2023

**Beverage Machinery Polyester (PET) bottled beverage aseptic
cold filling production line**

饮料机械 聚酯（PET）瓶装饮料无菌冷灌装生产线
(English Translation)

Issued on: December 20, 2023

Implemented on: July 1, 2024

Issued by: Ministry of Industry and Information Technology

Table of Contents

What this standard covers	1
Document data	2

What this standard covers

This standard specifies the production line composition, working and test conditions of a polyethylene terephthalate bottled beverage aseptic cold filling production line, and specifies the production line performance, electrical safety, mechanical safety, material quality and design, appearance quality and Instructions and other requirements describe the corresponding test methods and stipulate inspection rules, marking, packaging, transportation and storage. This standard applies to the design, production, inspection and sales of PET bottled beverage aseptic cold filling production lines.

Document data

International classification (ICS): 67.260.

Chinese classification (CCS): X99.

Estimated length of the Chinese original: 17,132 words.