

ICS 67.260
CCS X 99

QB

**LIGHT INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

QB/T 4212-2018

Replacing QB/T 4212-2011

**Beverage machinery. Rotary filling and capping machine for
packaged drinking water(barreled)**

饮料机械 包装饮用水（桶装）旋转式灌装封盖机

(English Translation)

Issued on: December 21, 2018

Implemented on: July 1, 2019

Issued by: Ministry of Industry and Information Technology

Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This standard specifies the terms and definitions, model, structure, basic parameters and working conditions, technical requirements, use information, test methods, inspection rules, signs, packaging, transportation of packaging drinking water (barrel) rotary filling and capping machine. With storage. This standard applies to 4.5 L ~ 20.0 L polycarbonate (PC) barrels, polyethylene terephthalate (PET) barrels, polypropylene (PP) barrels, etc., filling and packaging drinking water and drinking natural mineral springs Water-packed drinking water (barreled) rotary filling and capping machine.

Document data

International classification (ICS): 67.260.

Chinese classification (CCS): X99.

Estimated length of the Chinese original: 14,150 words.

Supersedes the earlier edition QB/T 4212-2011.

Standards quoted by this document

GB/T 191; GB 2894; GB 4053.1; GB 4053.2; GB 4053.3; GB/T 4208-2008; GB 4806.11; GB 5083; GB 5226.1-2008; GB 5749; GB/T 7311; GB/T 7932; GB/T 8196-2003; GB/T 9969; GB 12695; GB/T 13277.1-2008; GB/T 13306; GB/T 13384; GB/T 14253; GB 14881; GB 15179