

ICS 59.140.35

QB

**LIGHT INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

QB/T 2822-2018

Fur garment

毛皮服装

(English Translation)

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1 Scope

This standard specifies the requirements, test methods, inspection rules, marking, packaging, transportation, storage of fur garments.

This standard applies to garments which use a variety of fur as the main raw material.

This standard does not apply to surface-lifting fur garments.

2 Normative references

The following documents are essential to the application of this document. For the dated documents, only the versions with the dates indicated are applicable to this document; for the undated documents, only the latest version (including all the amendments) are applicable to this standard.

GB/T 1335.1 Standard sizing systems for garments - Men

GB/T 1335.2 Standard sizing systems for garments - Women

GB/T 1335.3 Standard sizing systems for garments - Children

GB/T 2912.1 Textiles - Determination of formaldehyde - Part 1: Free and hydrolyzed formaldehyde (water extraction method)

GB/T 3920 Textiles - Tests for color fastness - Color fastness to rubbing

GB/T 17592 Textiles - Determination of the banned azo colorants

GB 18401 National general safety technical code for textile products

GB/T 19941 Leather and fur - Chemical tests - Determination of formaldehyde content

GB/T 19942 Leather and fur - Chemical tests - Determination of banned azo colorants

GB 20400 Leather and fur - Limit of harmful matter

QB/T 1277 Fur - Chemical tests - Determination of pH

4.1.1 Measurement tools

Steel ruler: The minimum scale is 0.5 mm (for measuring stitching distance), 1 mm. Steel tape measure: The minimum scale is 1 mm.

4.1.2 Test bench

The length, width, height are appropriate. The surface of bench is flat. The sample can be flattened on the bench.

4.1.3 Illuminance

It is no less than 750 lx

4.2.1 Representation of model

The inspection shall be carried out in accordance with the provisions of GB/T 1335.1, GB/T 1335.2 and GB/T 1335.3.

4.2.2 Allowable deviation of specifications

When the relevant party disagrees with the specifications and the allowable deviation, it shall be inspected according to the design requirements and

Appendix A.

4.3 Fur raw materials (including leather, double-face leather)

Before cutting and making, carry out inspection according to the provisions of such standards as GB 20400, QB/T 1280, QB/T 1284, QB/T 1286, QB/T 2923, QB/T 4203, QB/T 4366, QB/T 1872, QB/T 2536.

4.4 Textiles

Before cutting and making, carry out inspection according to Appendix B.

4.5 Stitch length

Use a steel ruler to measure more than 30 mm in any part of the finished product (except for thick-thin parts and embroidery parts).

4.6 Other items

A single product that does not meet the requirements specified in this standard constitutes a defect. According to the product's non-compliance with the standard and the impact on the product's performance and appearance, the defects are divided into three categories:

- a) Minor defects: The defects which have slight non-compliance with the standard, but does not affect the use performance of the product, and a small impact onto the appearance of products are called minor defects;
- b) General defects: The defects which have serious non-compliance with the standard, but does not affect the use performance of the product, and a small impact onto the appearance of products are called general defects;
- c) Severe defects: The defects which seriously reduce and impact the basic use function and seriously affect the appearance of products are called severe defects.

5.5.2 Basis for determination of defects

Determined by degree of defects:

- a) Minor defects: The defects in the quantitative indicators that exceed (inclusive) 50% of the standard value; the defects in the qualitative indicators which have slight non-conformances;
- b) General defects: The defects in the quantitative indicators that exceed 50% but are within 100% (inclusive) of the standard value; the defects in the qualitative indicators which have serious non-conformances; those defects whose representation of model and sign fail to comply with the provisions of national standard;
- c) Severe defects: The defects in the quantitative indicators that exceed 100% (inclusive) of the standard value; the defects which fail to comply with the provisions of mandatory standards; the content of decomposed harmful aromatic amine dyes and the free formaldehyde content exceeds the standard; the hair loss is serious; it is severely discolored; it has serious dying defects and is greasy; it has serious odor; it is damaged, has ironing damage, serious large-area damage, cutting damage which exceeds 1/2 of the thickness; the adhesive lining part is seriously failed; the leather (double-face leather) surface has fracture, crack, pulp-loss; the finished product has broken thread of more than 15 mm; the zipper is damaged, all of which are severe defects.

Note: Quantitative indicators are indicators as specified by values in the standard.

5.6 Qualification judgment

(small amount, decorative, auxiliary material may not be marked), qualification (inspection) mark.

- For the main fur material, it shall indicate the animal type (large category may be indicated), such as woolfell, rabbit fur, fox fur, etc.;
- For the spliced products, it shall indicate the main material;
- The main lining textile material shall be marked with the main fiber component (single fiber content exceeding 10%);
- Small quantities of decorative leather, double-face leather, textiles may be marked as "leather", "double-face leather", "textile";
- Special craftsmanship and special style should be clearly stated;
- Imported products shall be marked with the place of origin.

6.2 Packaging

The inner and outer packaging of the product shall be made of suitable packaging materials, to prevent damage to the product.

6.3 Transportation and storage

It shall meet the following requirements:

- Prevent exposure, rain, snow;
- Keep ventilation and dry, avoid heavy load, prevent damage by worm, prevent moisture; avoid high-temperature environment;
- Keep away from erosion of chemicals and liquids;
- Avoid stamping and scratching by sharp objects.

Follow the requirements of QB/T 2790 to carry out inspection. Make 26 dry rubbings and 26 wet rubbings.

B.3.2 Color fastness of fur collars to sun exposure

Follow the requirements of QB/T 2925 to carry out inspection.

B.3.3 Odor of fur, leather, double-face leather

Follow the requirements of QB/T 2725 to carry out inspection.

B.3.4 pH and dilution difference of fur

Follow the requirements of QB/T 1277 to carry out inspection.