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ICS 61.08
CCS Y17

QB

LIGHT INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

QB/T 2628-2004

Industrial sewing machine. Determination of multiply material sewing

工业用缝纫机 层缝缝纫的试验方法

(English Translation)

Issued on: August 15, 2004

Issued by: Ministry of Industry and Information Technology

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1 Foreword

QB/T 2628-2004 was issued by Ministry of Industry and Information Technology on 15 August 2004.

The QB/T prefix marks a recommended standard. It is not law in itself: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it.

The document runs to 8 pages in English translation.

2 Scope Preview

This standard specifies the industrial sewing machines (including industrial sewing machine with a flat, industrial bag sewing machine, industrial sewing machine stretch, industrial zigzag sewing machine, etc.) layer seam sewing test equipment, citing the standard representation, test classification, test methods, test requirements and test reports. This standard applies to industrial sewing machines sew sewing layer tests.

QB/T 2628-2004 falls under ICS 61.08, in the field of clothing industry.

This catalogue holds 308 other QB/T standards in that field.

In this catalogue, QB/T standards carry edition years from 1990 to 2026.

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3 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document.

GB/T 6836-1997 - Spun polyester sewing thread

4 About this standard

Issued by: Ministry of Industry and Information Technology

English translation: about 8 pages (approximate)

5 Related standards

Standards on related subjects:

QB/T 2540-2023 - Leather bracelets

GB/T 3564-1993 - Classification and names of components of bicycles, and basic technology

QB/T 1888-1993 - Spokes and nipples for bicycles

QB/T 4384.2-2025 - Test methods for energy consumption of sewing machines - Part 2: Roller carts

QB/T 1181-2025 - Industrial sewing machine - Glove sewing unit

QB/T 2626.3-2010 - Industrial sewing machine. Technical conditions of needle plate. Part 3: Needle-plate for coverstitch sewing machine

6 Classification and status

International classification (ICS): 61.08

Chinese Standard Classification (CCS): Y 17

Prefix QB/T: recommended standard.

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