

**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

QB/T 1333-2018

Replacing QB/T 1333-2010

Handbag and knapsack

背提包

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Foreword

This Standard was drafted in accordance with the rules given in GB/T 1.1-2009. This Standard is a revision to GB/T 1333-2010 "Handbag and knapsack".

Compared with QB/T 1333-2010, in addition to editorial modifications, the main technical changes in this Standard are as follows:

modified and added references in "Normative references";
modified "Classification according to variety (top layer material)";
added requirements for "magnetic buckle", "zipper" in "raw materials and accessories";
modified requirements for "appearance quality", added requirements for "fur", "other materials" in "top layer materials";
modified requirements for "oscillation impact performance";
modified and refined requirements and test methods for "friction fastness";
modified requirements for "corrosion resistance of hardware accessories";
added requirements for "fastener performance", "plastic buckle durability", "back strap folding performance";
modified the content of "marks", modified it from Clause 4 to Clause 7.

This Standard was proposed by Light Industry Federation.

This Standard shall be under the jurisdiction of National Technical Committee on Leather Industry of Standardization Administration of China (SAC/TC 252).

Ltd., Guangzhou Honggu Leather Co., Ltd., Kezhishi International Trade (Shanghai) Co., Ltd., Fujian Baolande Luggage Leather Co., Ltd., Guangdong Fei Anni Leather Co., Ltd., Guangzhou Niujunjun Leather Co., Ltd., Coach Shanghai Limited, National Leather Products Quality Supervision and Inspection Center (Guangzhou), Dongguan Hengyu Instrument Co., Ltd.

Main drafters of this Standard: Zou Lisheng, Lin Dazhou, Huang Yongqin, Zou Suhe, Chen Zongliang, Zhao Liguang, Zhou Guanghua, Shao Qingtao, Su Danxia.

Since the implementation of this Standard, it shall replace QB/T 1333-2010 "Handbag and knapsack". QB/T 1333-2010, the previous light industry standard, is repealed simultaneously.

Versions of standard substituted by this Standard are:

1 Scope

This Standard specifies the product classification, requirements, test methods, inspection

rules, marks, packaging, transport and storage for handbag and knapsack.

This Standard is applicable to various daily handbag and knapsack. The handbag and knapsack with particular use shall refer to this Standard.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

3 Product classification

3.1 Classification according to variety (top layer material):

artificial leather / synthetic leather handbag and knapsack;

handbag and knapsack with various materials as top layer.

3.2 Classification according to type (structure):

handbag and knapsack with various straps, handles.

4 Requirements

4.1 Raw materials and accessories

Select according to related product standards.

4.1.1 Harmful substance limit

4.1.2 Lock

In accordance with QB/T 1586.1 or related product standards.

4.1.3 Magnetic buckle

4.1.4 Zipper

4.1.5 Hardware accessories

4.2 Appearance quality

pulp, discoloration, etc. The surface is flat, the front and back are not disfigured, and there are two rough spots on the back and the bottom. The area is not more than 9 mm². There are 2 obvious marks and creases.

broken weft, yarn skipping, splitting, loose edges or other defects.

Use sutures suitable for the quality of the fabrics and linings used, Stitching stitch

Match the upper and lower lines, the stitches are straight and the stitch length is even. There shall be no empty needle, missing needle or jump needle in front of the large front cover and front cover. There shall be no more than 15mm long skew. The number of empty needles, missed needles and jumped needles in a single product shall not exceed one. Empty needles, missed needles, and jumped needles shall not exceed 2 places each. Stitching is straight, the margins are consistent: smooth zipping, no misplacement, lost teeth, no fading Accessories Bright and rust-free, no leakage plating, no burrs, no peeling or falling off Accessory installation Flat, firm The standard sample attached to the product is exactly the same as the material of the handbag and knapsack.

4.3 Physical and mechanical properties

The test is carried out under the specified load conditions, and the test object shall be not cracked after the test. The parts are not deformed, no breaks, damage, no wires. Fasteners and connectors are not loose. The connector, magnetic fastener, etc. can be in normal shape without abnormalities. The lock is normal, the password lock is not stuck, without hop number, detachment, chaos or out of control. 2 Lock durability a Can be used normally after the test, no abnormalities. 3 Fastener durability Can be used normally after the test, no abnormalities.

4.4 Dual bag in bag

5 Test methods

5.1 Raw materials and accessories

Before processing and production, inspect or verify according to relevant standards, the limit of harmful substances shall be tested according to GB 20400, GB 19340, GB 21550, GB/T 2912. 1 and GB/T 17592.

5.2 Appearance quality

Under natural light, carry out the inspection with visual inspection, sensory inspection together with measuring ruler. The division value of measuring ruler is 1 mm.

5.3 Physical and mechanical properties

5.3.1 Oscillation impact

5.3.1.1 Determination of volume

5.3.1.2 Specified load

5.3.1.3 Oscillation impact